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# Solving optimization problems with machine learning

## Application to materials science

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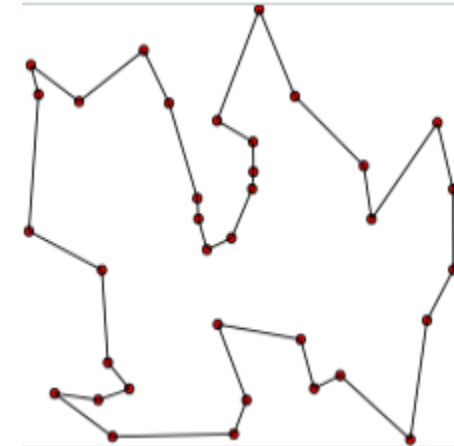
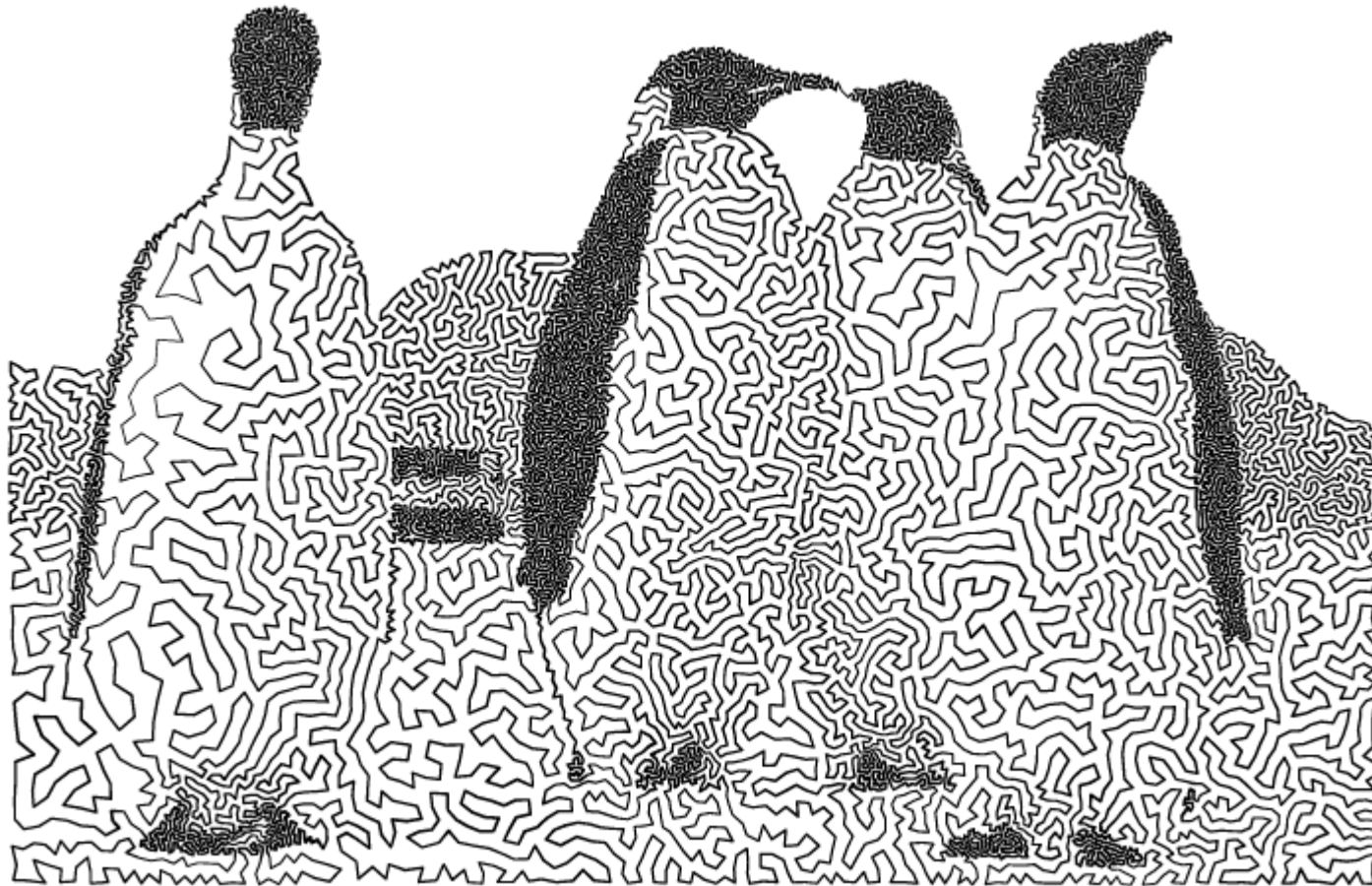
# Outline



1. Optimization and ML
2. Constrained Multiobjective Optimization
3. Bayesian Optimization

# 1. Optimization and ML

# What is Optimization ?

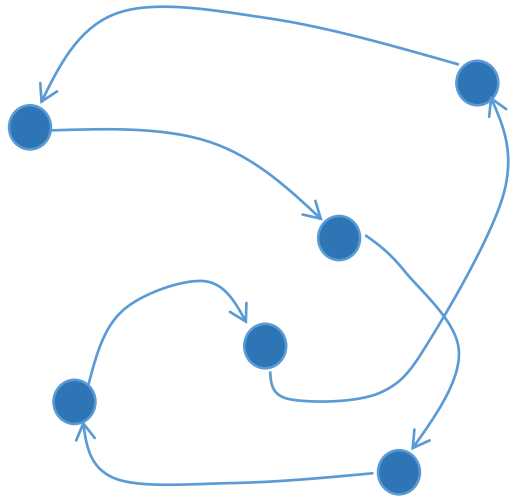


**GOAL:**  
shortest possible path that  
visits each city exactly once

<https://makezine.com/2010/09/04/traveling-salesman-problem-art/>

# Modelling

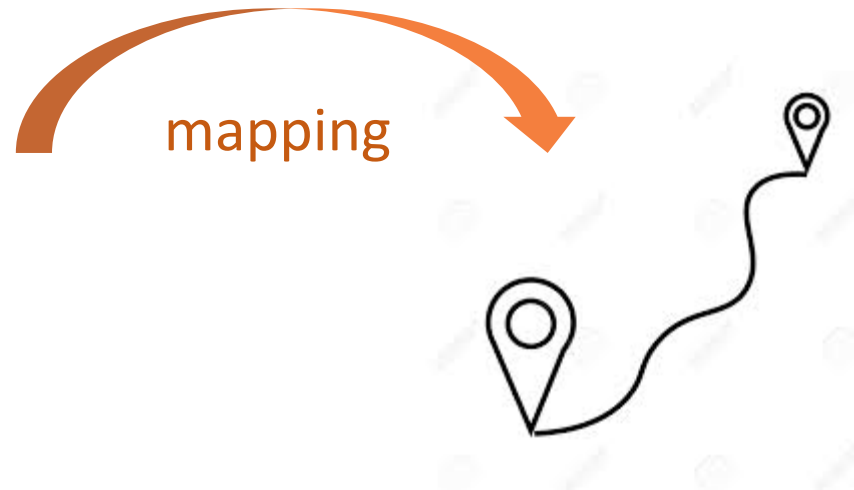
SOLUTION SPACE



Description of a candidate solution

City1 -> City2->...->City1

DECISION SPACE



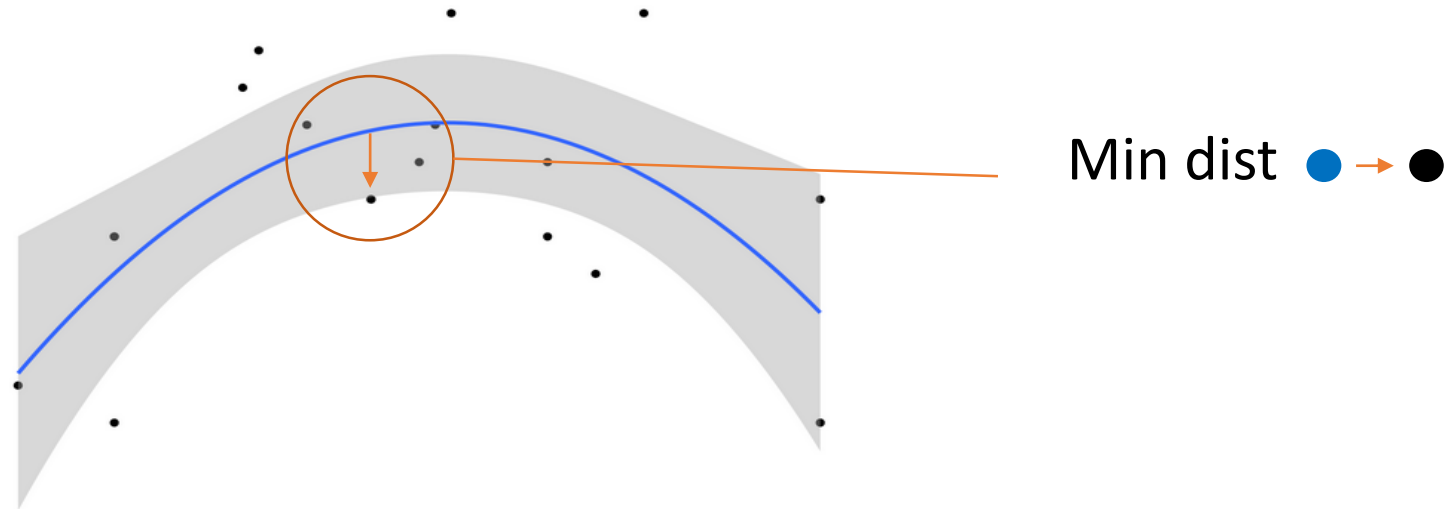
distance

Loss function  
Cost function

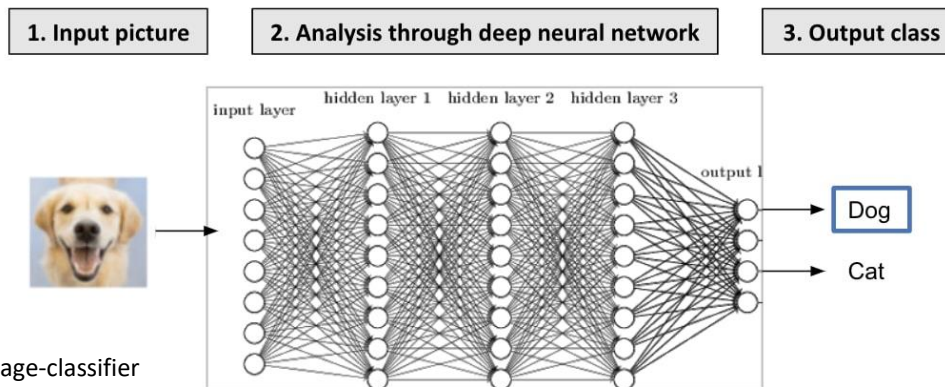
...  
Objective function  
Fitness function

# Many problems can be formulated as an optimization problem

Regression



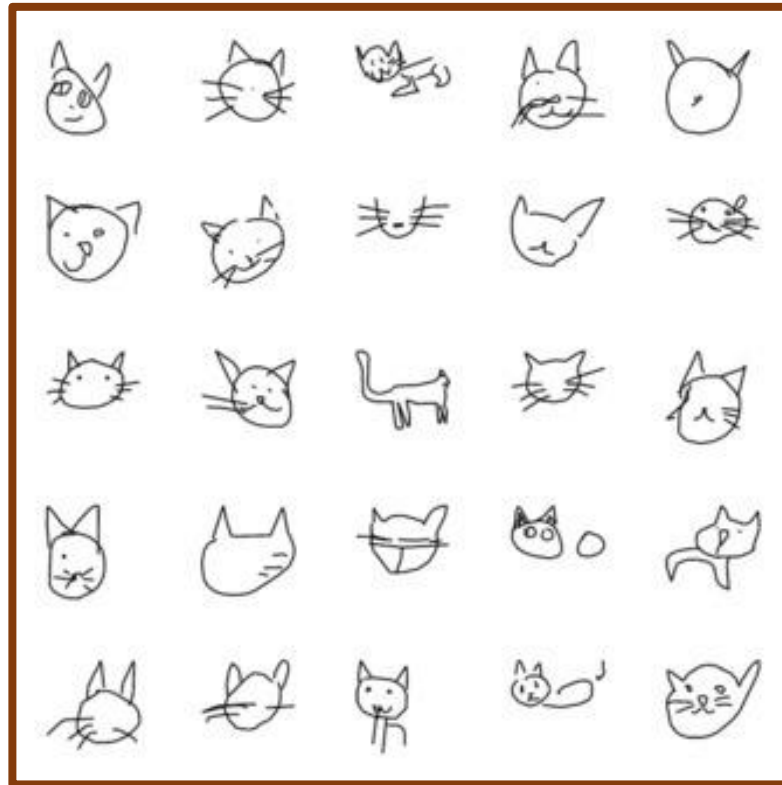
Classification



Log Loss:

$$\frac{1}{N} \sum_{i=1}^N - (y_i * \log(p_i) + (1-y_i) * \log(1-p_i))$$

# What is Machine Learning ?

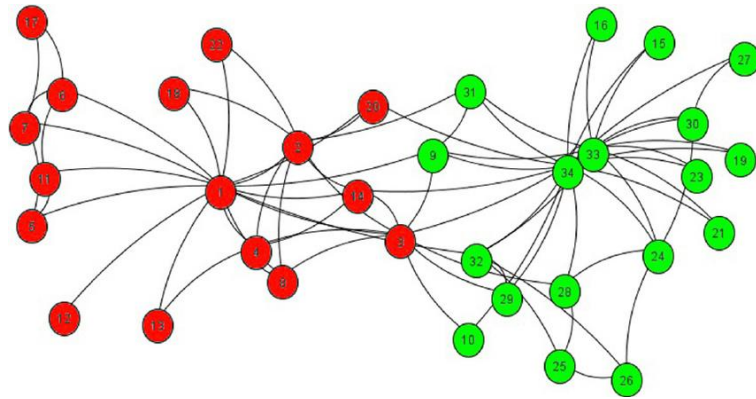


15 million players have contributed to 50 millions of drawings



# Learning Types

- Supervised: data are labeled with predefined classes
- Unsupervised: only the data
- By reinforcement: no labels, but a reward.

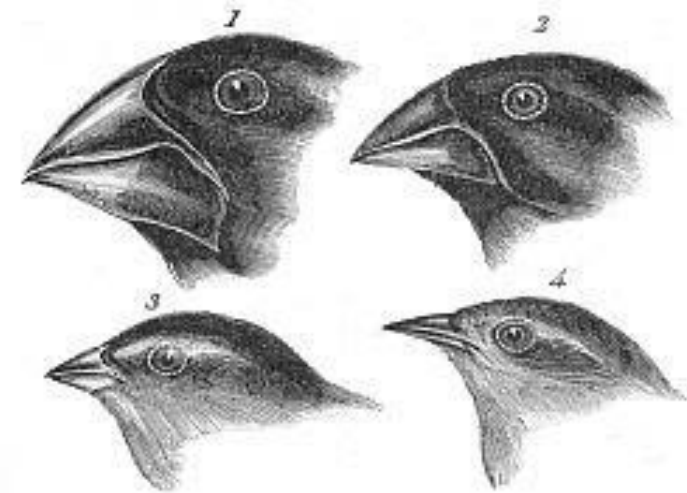




# An example of optimization algorithm

## Evolutionary Algorithm

- population evolves generation after generation
- genetic heritage evolves through random transformations

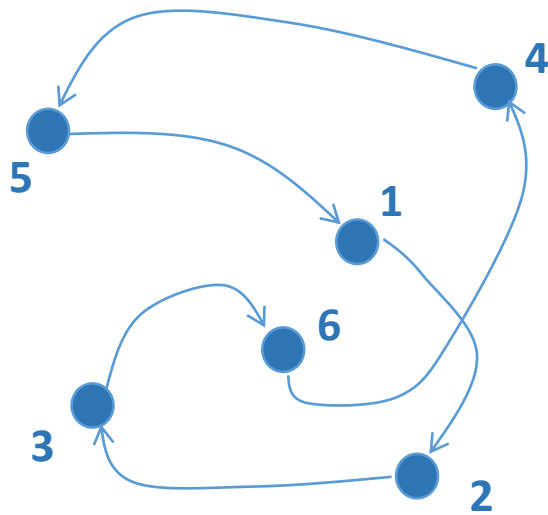


1. *Geospiza magnirostris*      2. *Geospiza fortis*  
3. *Geospiza parvula*      4. *Certhidea olivacea*

Finches from Galapagos Archipelago

[https://fr.wikipedia.org/wiki/S%C3%A9lection\\_naturelle](https://fr.wikipedia.org/wiki/S%C3%A9lection_naturelle)

# A genetic algorithm for TSP



(NANTES, ANGERS, LE MANS, PARIS, NANTES)

## Genotype

(NANTES, ANGERS, LE MANS, PARIS, NANTES)

(NANTES, LE MANS, ANGERS, PARIS, NANTES)

(NANTES, PARIS, ANGERS, LE MANS, NANTES)

...

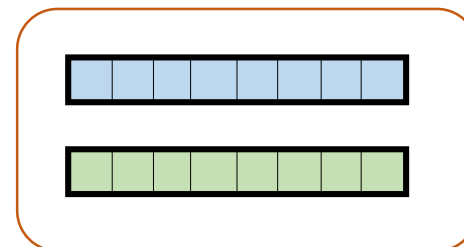


1 2 3 4

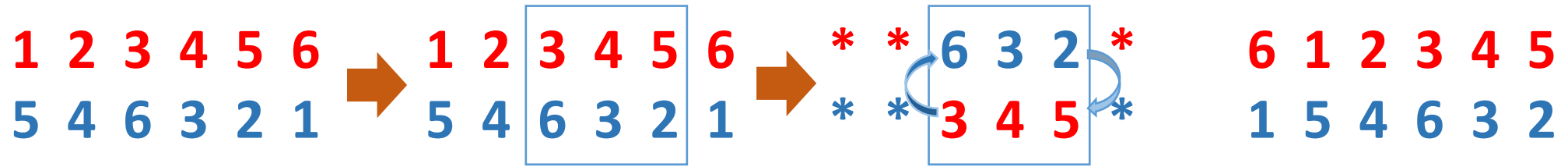
1 3 2 4

1 4 2 3

## Population

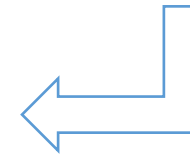
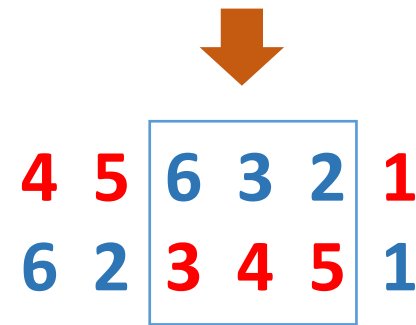


# Variation: Crossover and Mutation

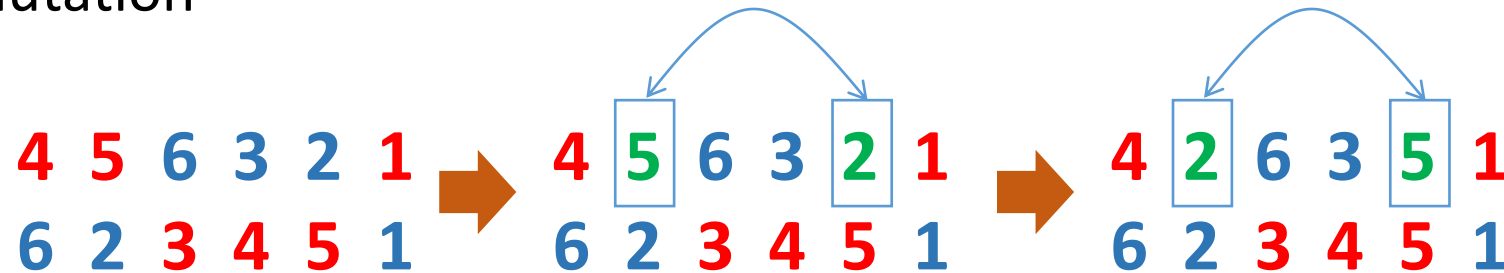


order crossover

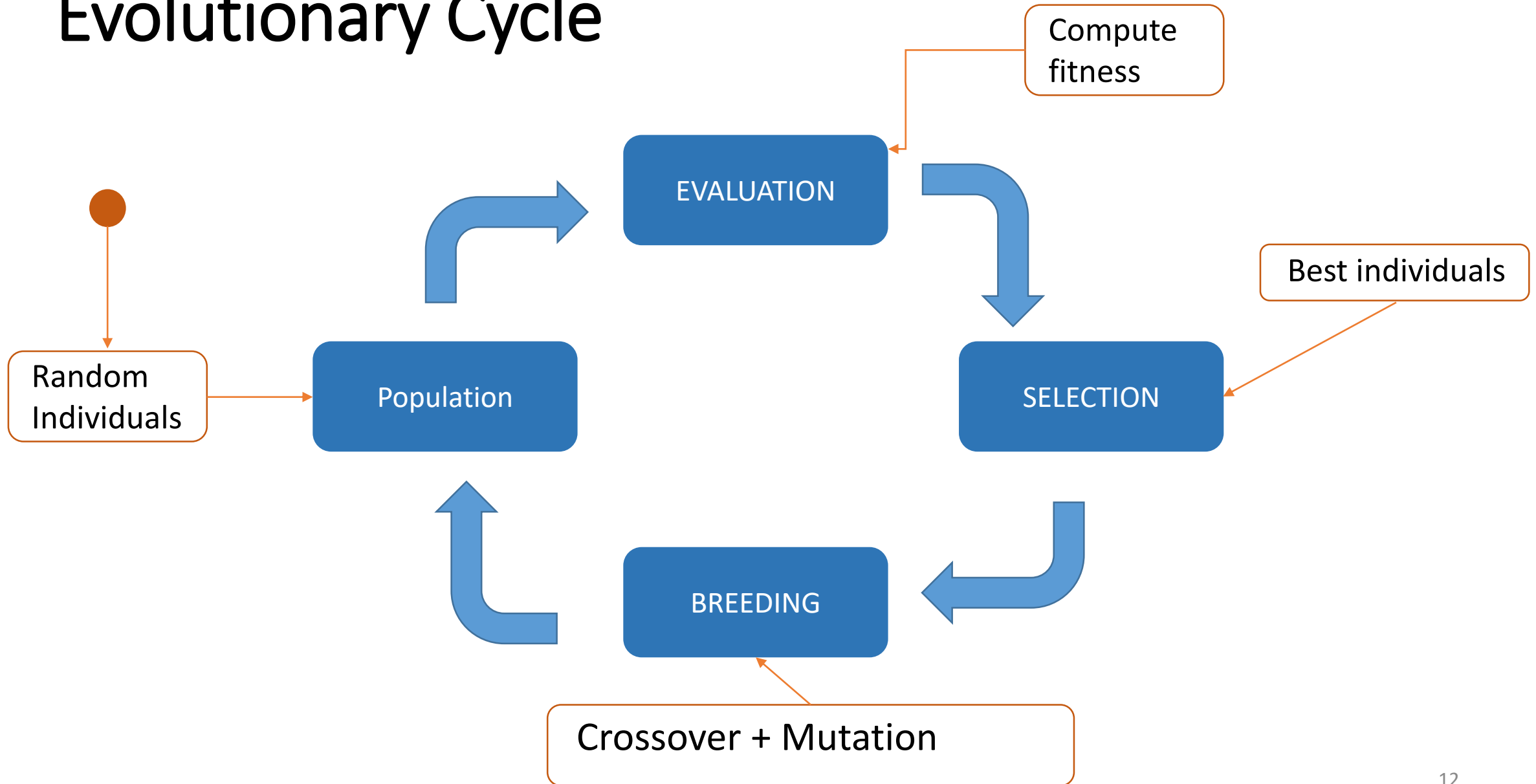
*filling candidates*



mutation



# Evolutionary Cycle

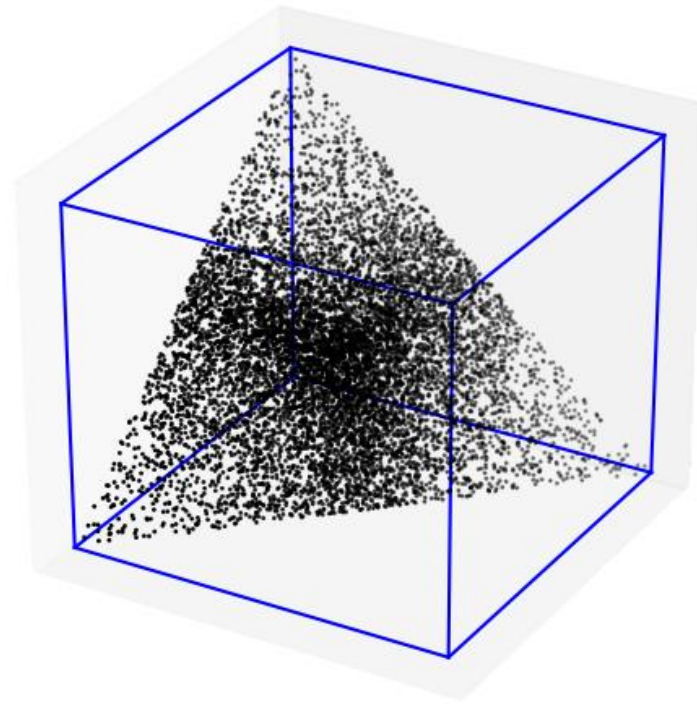


# Initial population and space filling design

Mixture:

$X_1, X_2, X_3$

$X_1 + X_2 + X_3 = 1$



Example of a biased method for compositional data  
(normalization of the proportions)

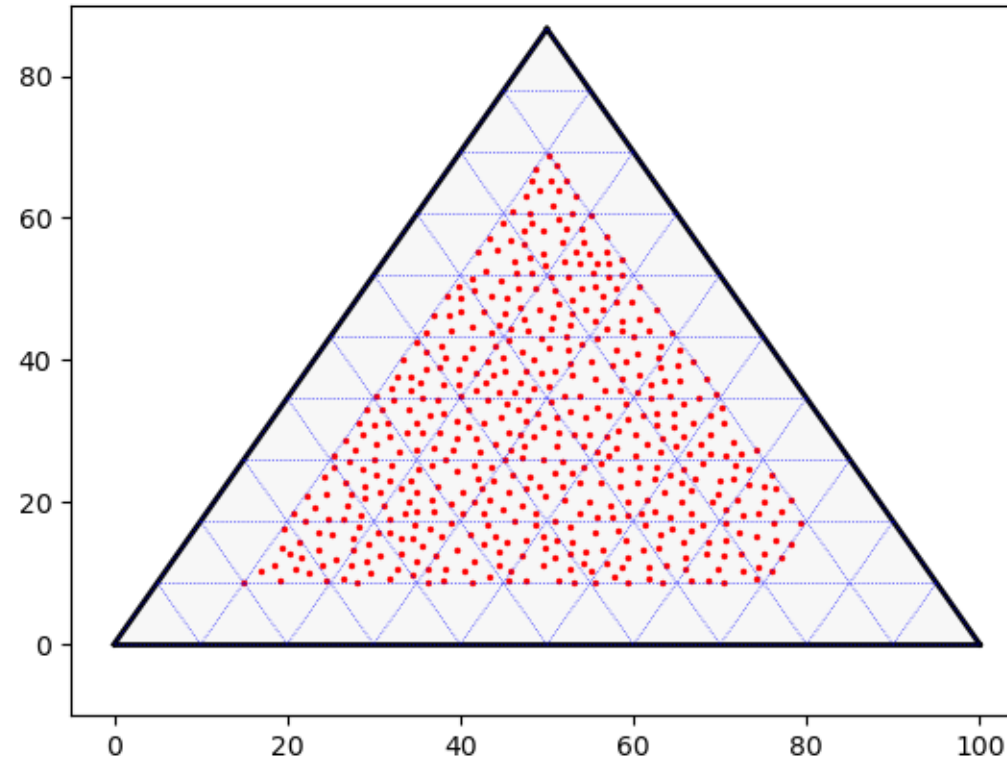
# A better approach

Mixture:

$X_1, X_2, X_3$

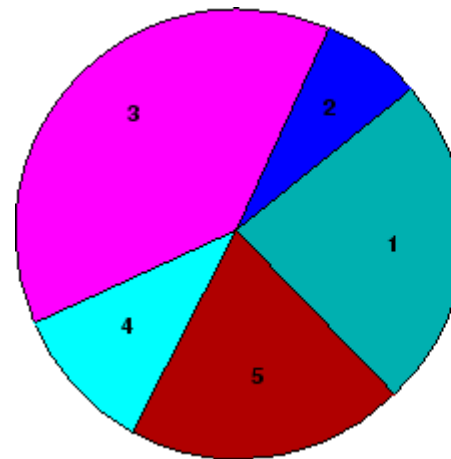
$$X_1 + X_2 + X_3 = 1$$

size	1,000
Lower bound	[0.1,0.1,0.1]
Upper bound	[0.7,0.8,0.8]



# Selection

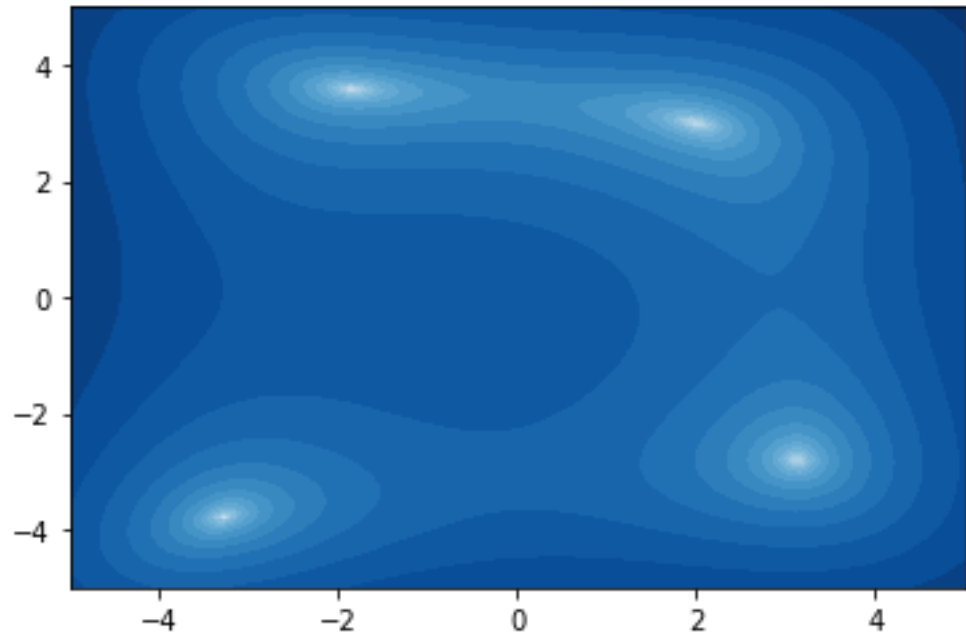
- Tournament selection
  - choose 2 individuals at random
  - select the best one
- Fitness proportionate selection
  - Selection probability is proportional to the fitness of the individual
  - Similar to the roulette wheel in a casino



Population	Fitness
1	25.0
2	5.0
3	40.0
4	10.0
5	20.0

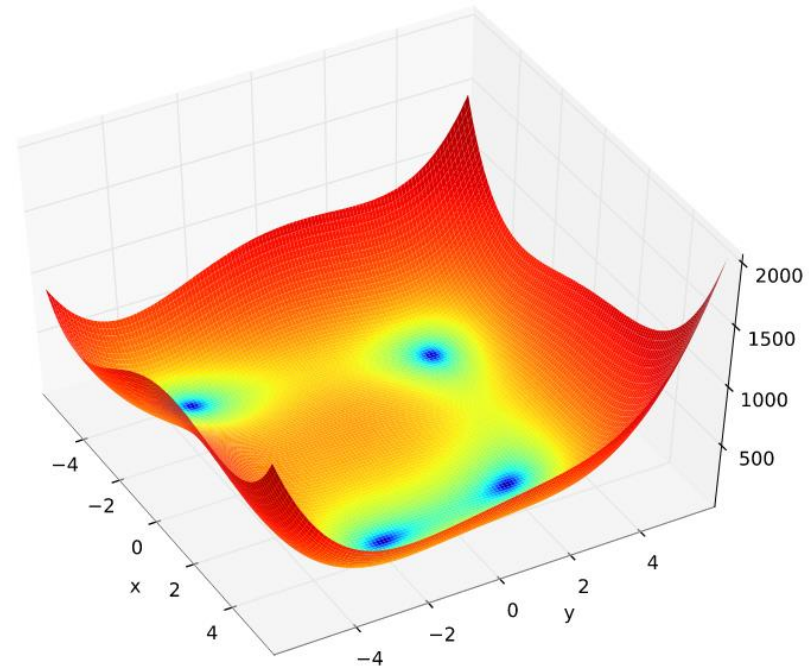


# Himmelblau's multimodal function

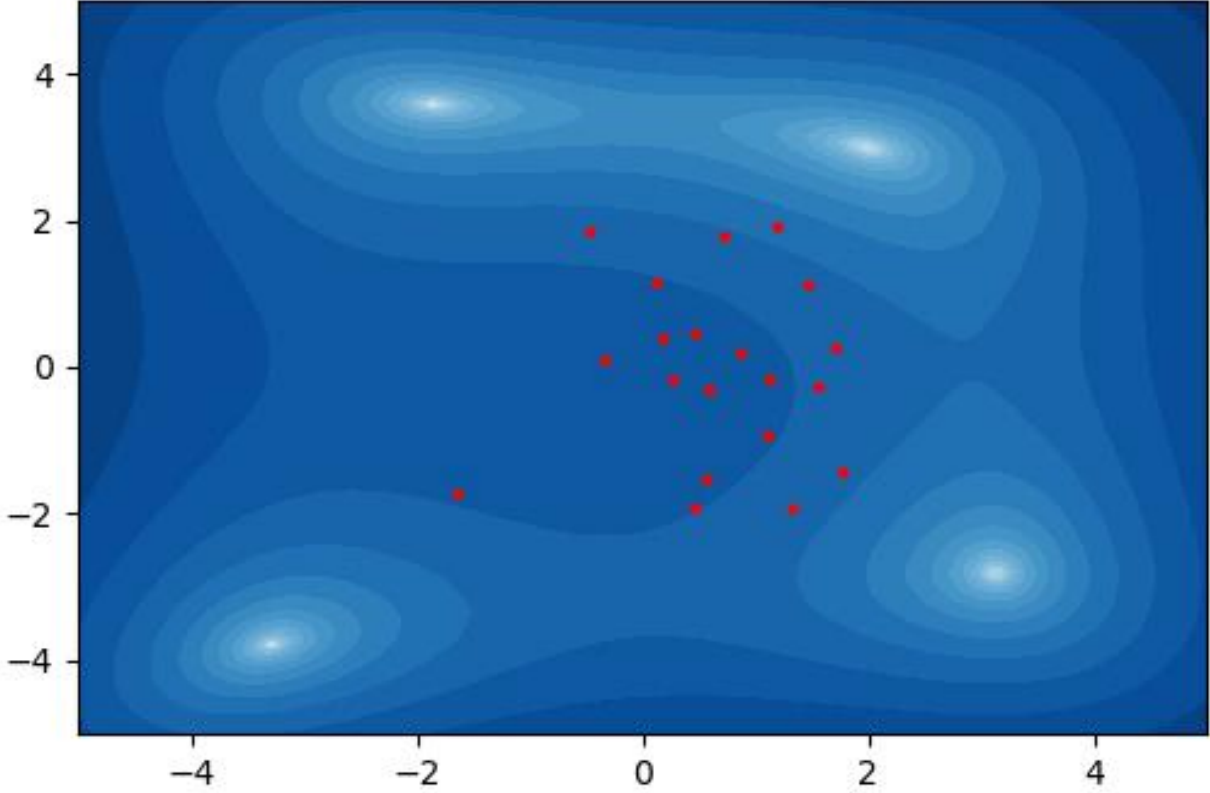


$$F(x,y) \geq 0$$

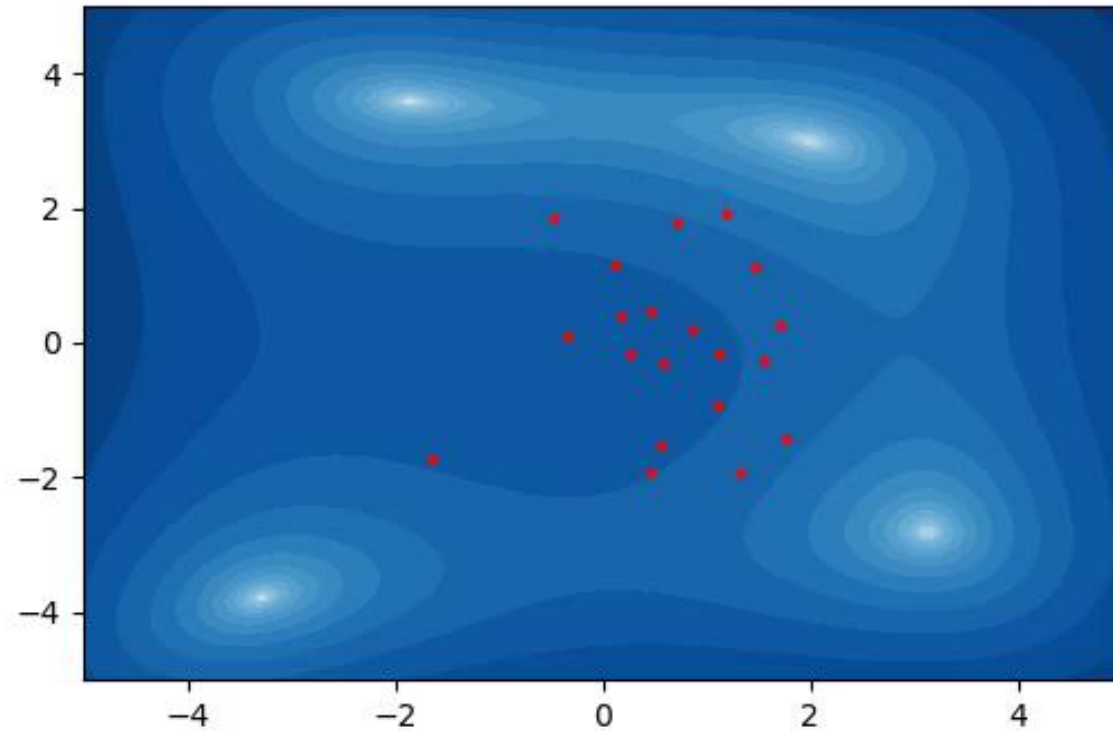
4 points such as  $F(x,y)=0$



# Application to Himmelblau's function (part 1)



# Application to Himmelblau's function (part 2)



## 2. Constrained Multiobjective Optimization

# Superalloy Design

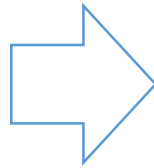
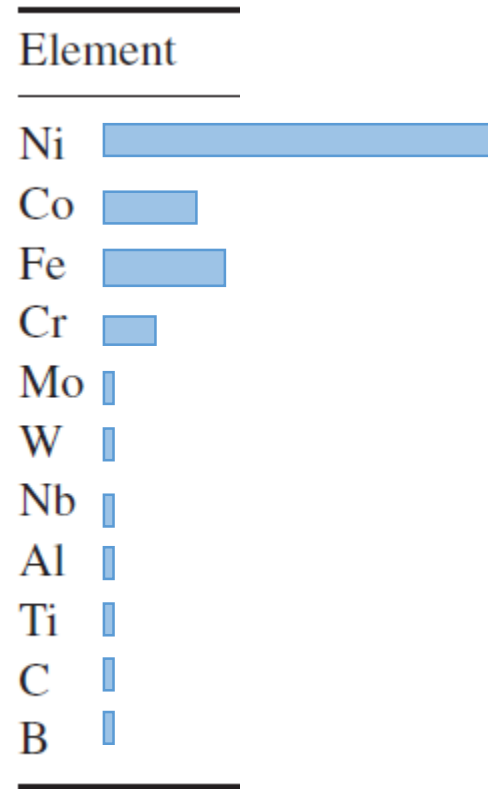


H																	He																														
Li	Be											B	C	N	O	F	Ne																														
Na	Mg											Al	Si	P	S	Cl	Ar																														
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr																														
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe																														
Cs	Ba		Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn																														
Fr	Ra		Rf	Db	Sg	Bh	Hs	Mt	Ds	Rg	Cn	Nh	Fl	Mc	Lv	Ts	Og																														
<table border="1"> <tr> <td>La</td><td>Ce</td><td>Pr</td><td>Nd</td><td>Pm</td><td>Sm</td><td>Eu</td><td>Gd</td><td>Tb</td><td>Dy</td><td>Ho</td><td>Er</td><td>Tm</td><td>Yb</td><td>Lu</td> </tr> <tr> <td>Ac</td><td>Th</td><td>Pa</td><td>U</td><td>Np</td><td>Pu</td><td>Am</td><td>Cm</td><td>Bk</td><td>Cf</td><td>Es</td><td>Fm</td><td>Md</td><td>No</td><td>Lr</td> </tr> </table>																		La	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	Ac	Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr
La	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu																																	
Ac	Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr																																	

Element	Bounds	Step
Ni	Bal.	—
Co	0–21	
Fe	0–30	
Cr	15–25	
Mo	0–2	0.1
W	0–6	
Nb	0–5	
Al	0–5	
Ti	0–5	
C	0–0.15	0.01
B	0.005	

nickel-base superalloys:  $10^{16}$  combinations

# Objectives and Constraints



## Equilibrium characteristics

- high-temperature stability
- Processability

## Thermomechanical properties

- tensile strength
- creep resistance
- ...

# Constraint Handling in MO

- Only generate feasible solutions
- Repair unfeasible solutions
- Consider a constraint as an objective



# Example of constraints: the simplex

$$(1) x_1 + x_2 + x_3 + x_4 = 1$$

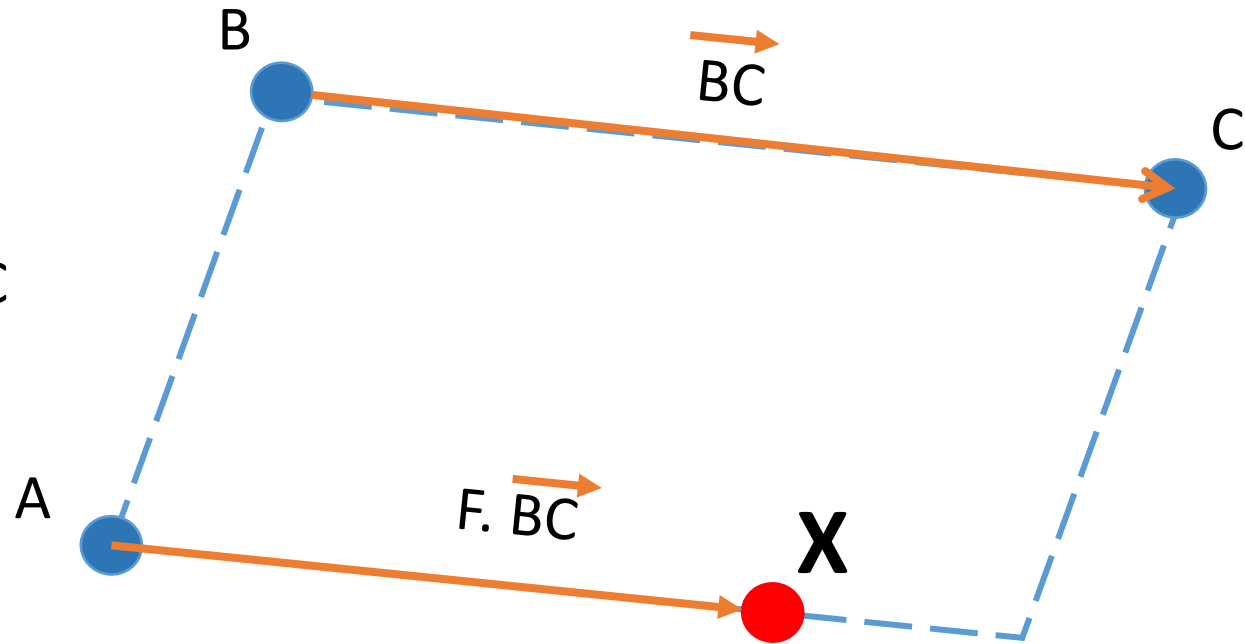
$$(2) x_i \geq 0$$



<https://en.wikipedia.org/wiki/Simplex>

# A differential evolution operator

- Three parents
- A is the anchor
- Orientation given by B and C



X lies in the same hyperplane as its parents

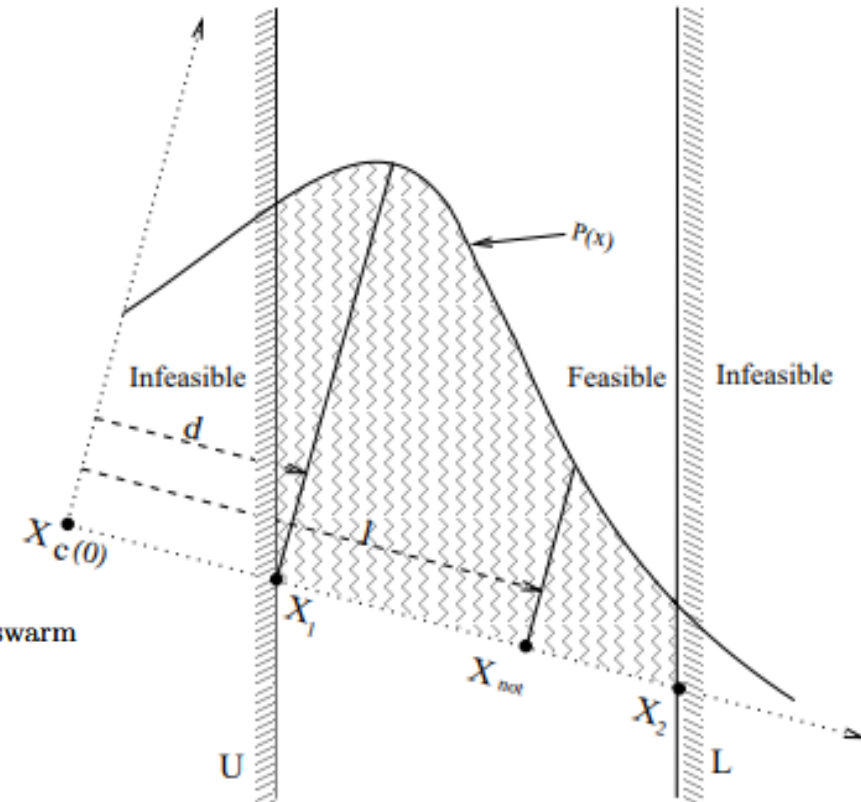
# Second constraint

$$(1) x_1 + x_2 + x_3 + x_4 = 1$$

$$(2) x_i \geq 0$$

## Inverse Parabolic Spread Distribution

Nikhil Padhye, Kalyan Deb, and Pulkit Mittal. Boundary handling approaches in particle swarm optimization. *Advances in Intelligent Systems and Computing*, 201, 12 2013.



G. Ramstein et al.

A multi-objective differential evolution approach for optimizing mixtures

OLA 2022

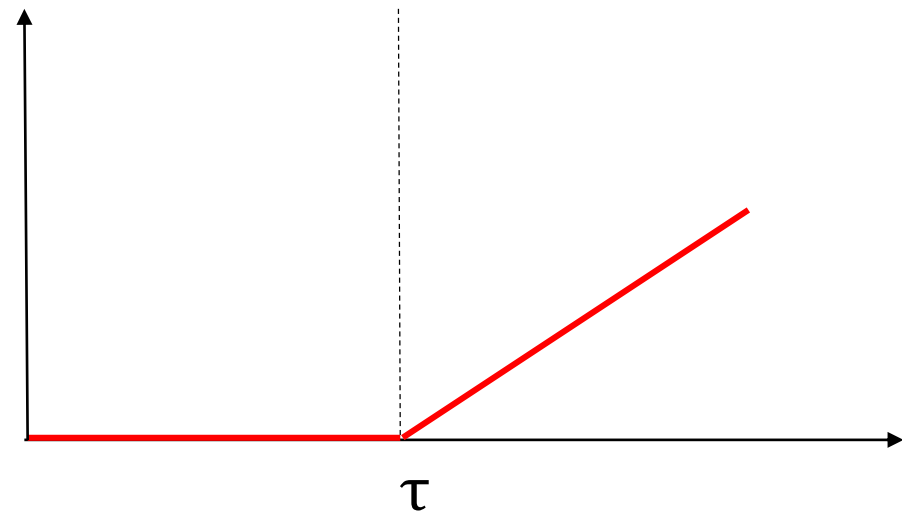
# Constraint as objective

*Example:*

$$G(X) < \tau$$

Pseudo objective:

$$f(X, \tau) = \begin{cases} G(X) - \tau & \text{if } G(X) > \tau \\ 0 & \text{otherwise} \end{cases}$$

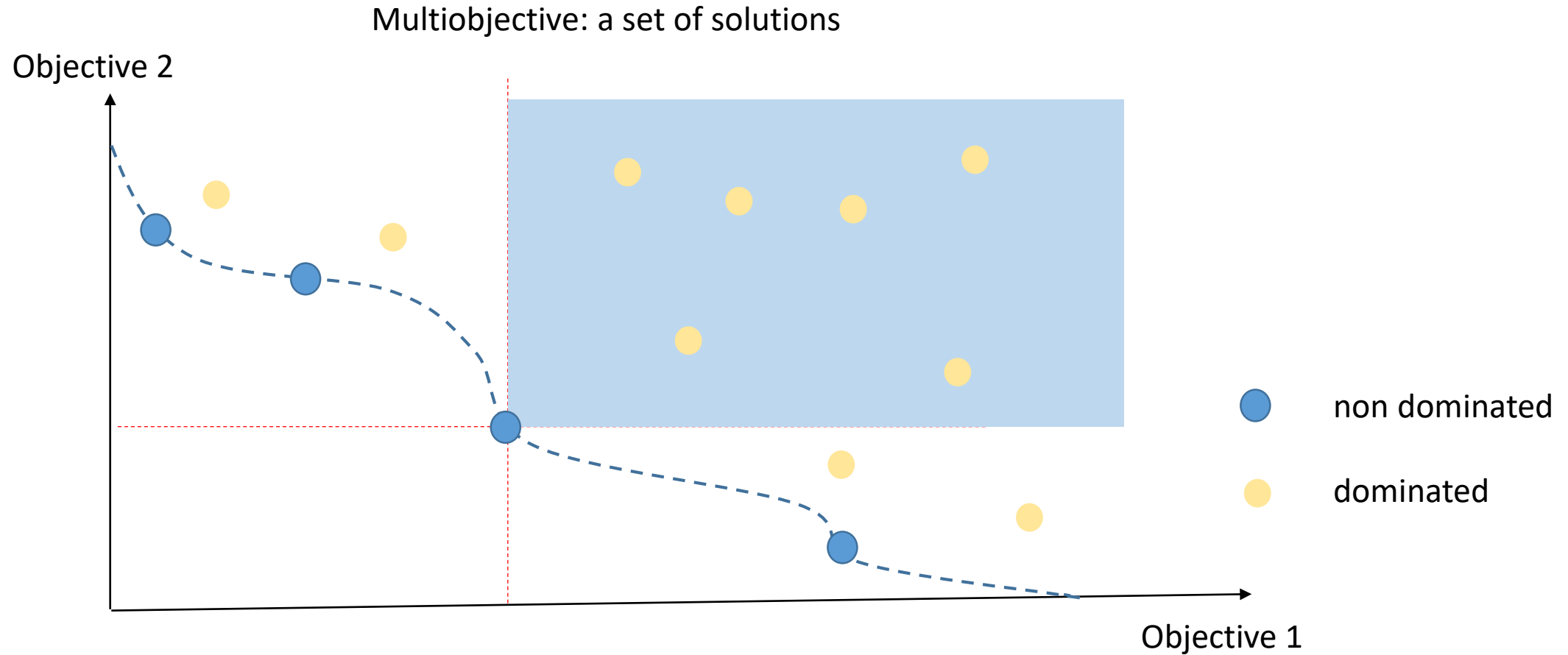


# Objectives and Dominance

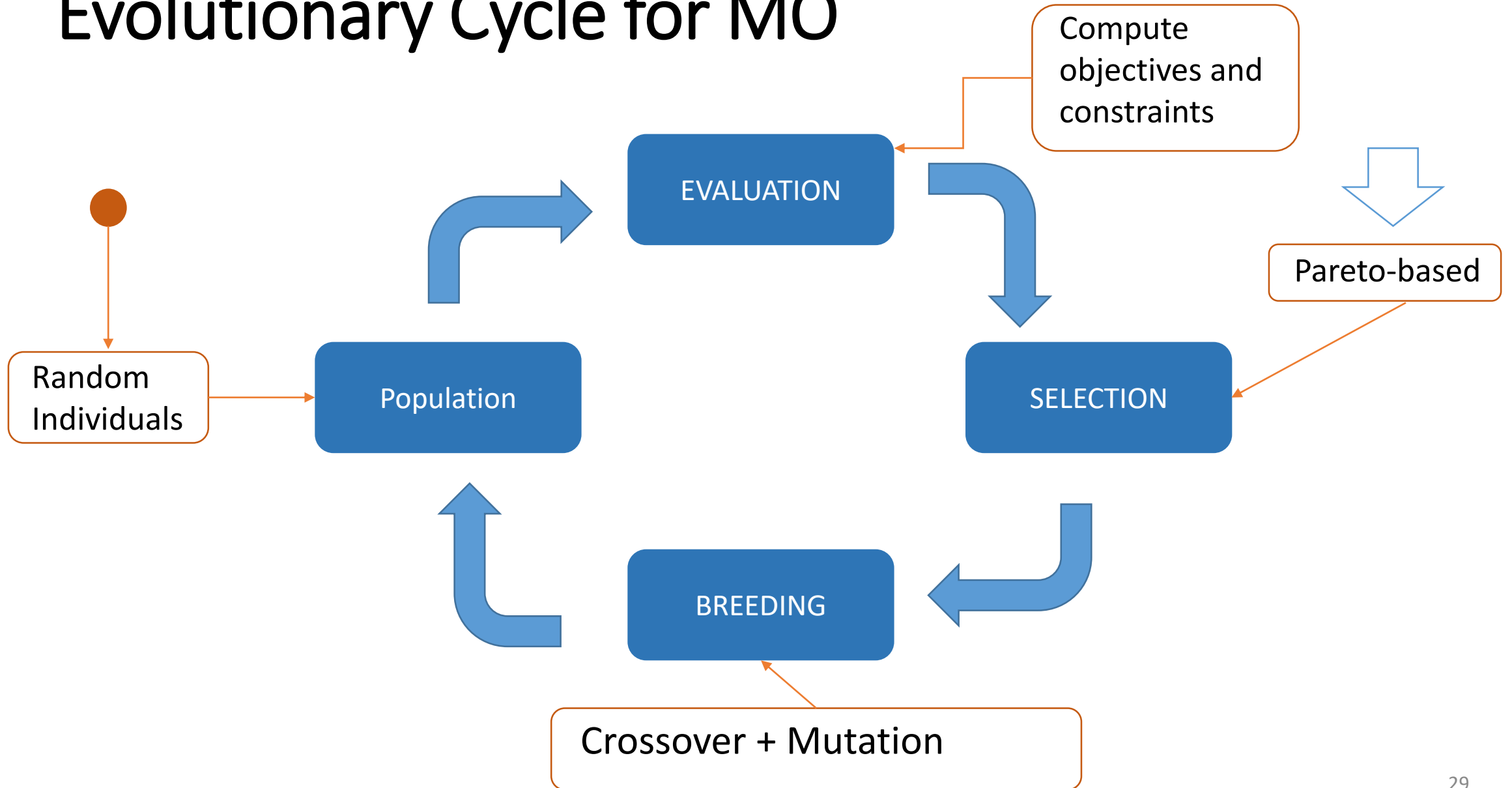
$x_1$  dominates  $x_2$  if:

- solution  $x_1$  is not worse than  $x_2$  in all objectives
- solution  $x_1$  is strictly better than  $x_2$  in at least one objective

# Objectives and Pareto Front

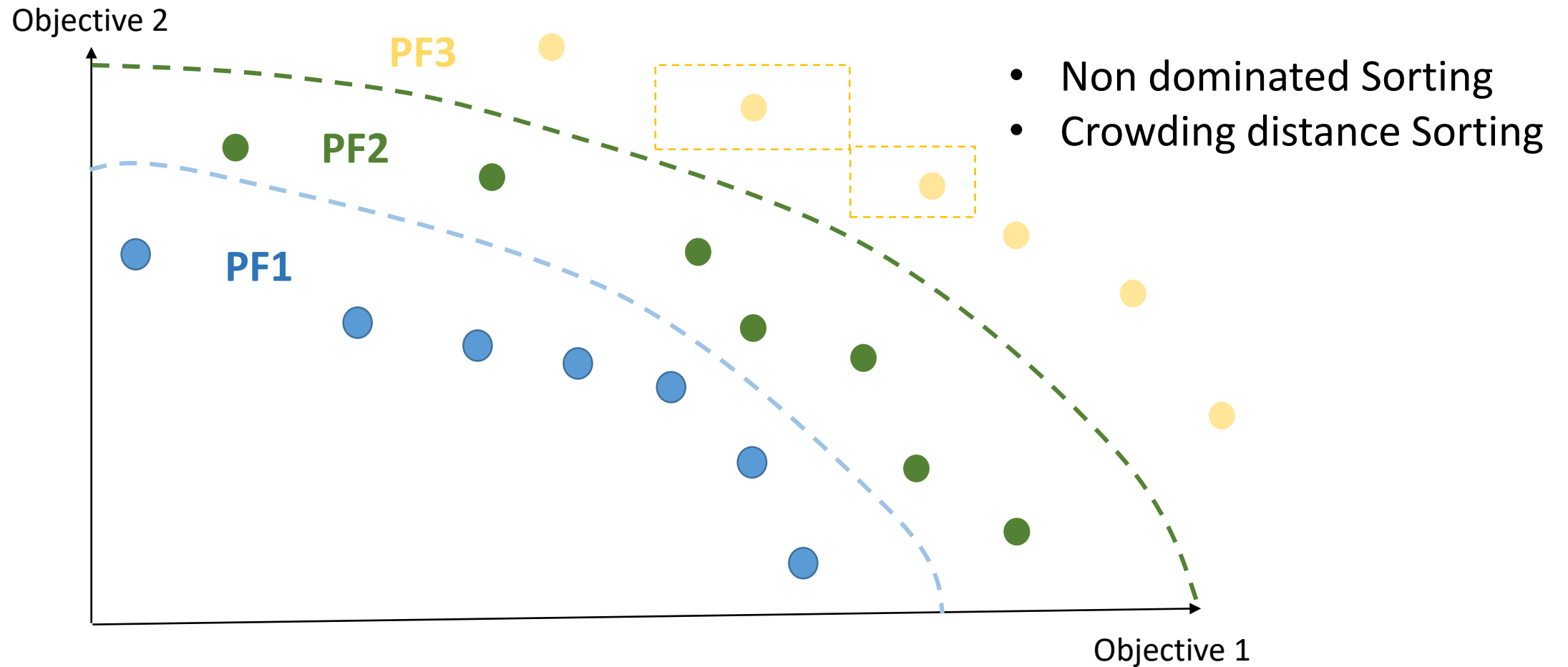


# Evolutionary Cycle for MO





# Pareto-based Selection (NSGA II)



# A bi-objective Optimization example

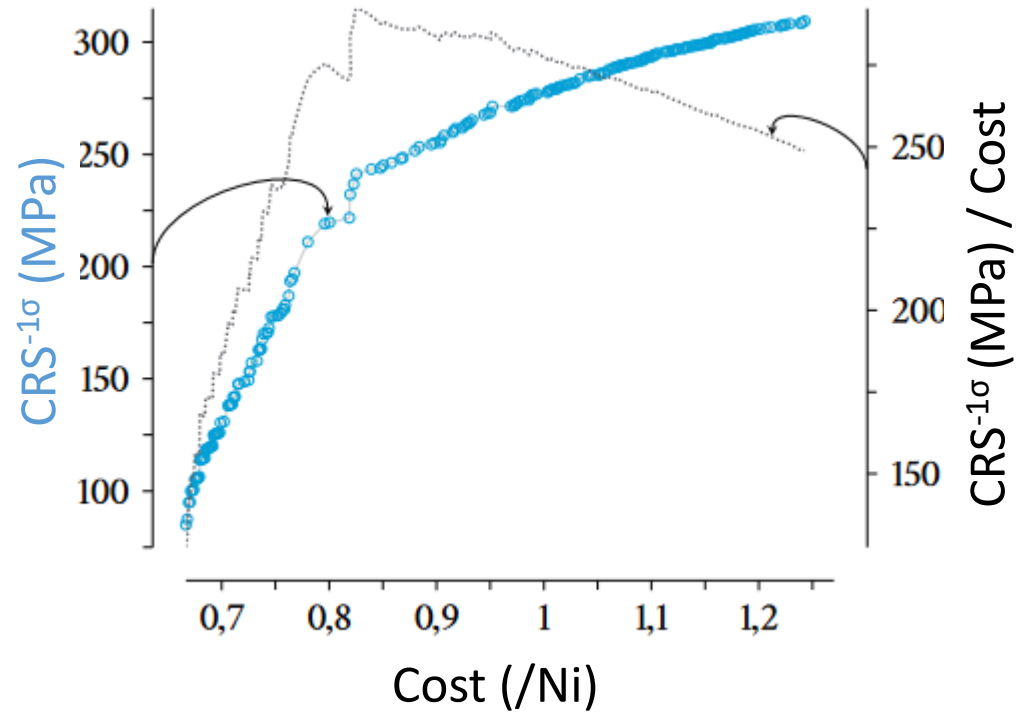
## Constraints:

- alloys should only be constituted of  $\gamma$ ,  $\gamma'$  and  $M_{23}C_6$  phases at both 700 °C and 750 °C;
- a maximum amount of 25 mol%  $\gamma'$  at 750 °C is tolerated to ensure weldability;
- a minimum amount of 24 at% Cr in the ( $\gamma$ ) matrix at 750 °C is required for corrosion resistance.

## Objectives:

- the minimisation of the heat price, estimated on the basis of the cost of individual elements as found on the market on the date of study, relative to the cost of nickel;
- the maximisation of the 'lowered' creep rupture stress,  $CRS^{-1\sigma}$ , at 750 °C after  $10^3$  h.

## Results

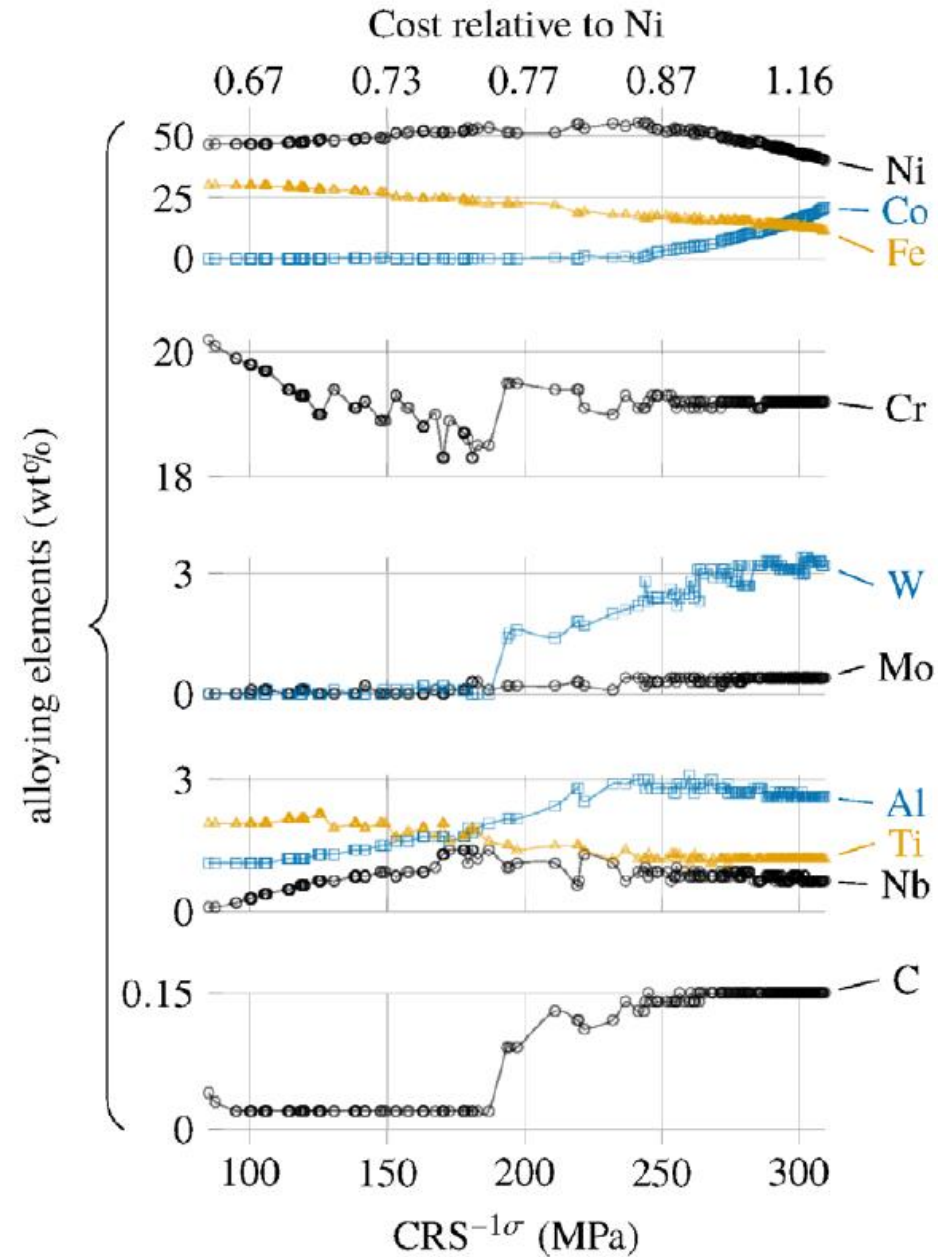


Pareto Front: cost vs CRS

- the stronger an optimized alloy, the greater its cost
- The creep resistance varies with the price range of the alloy.

## A quick analysis of the results:

gradual substitution of nickel by cobalt for the most creep-resistant alloys, reaching almost 21 wt% for the most expensive ones

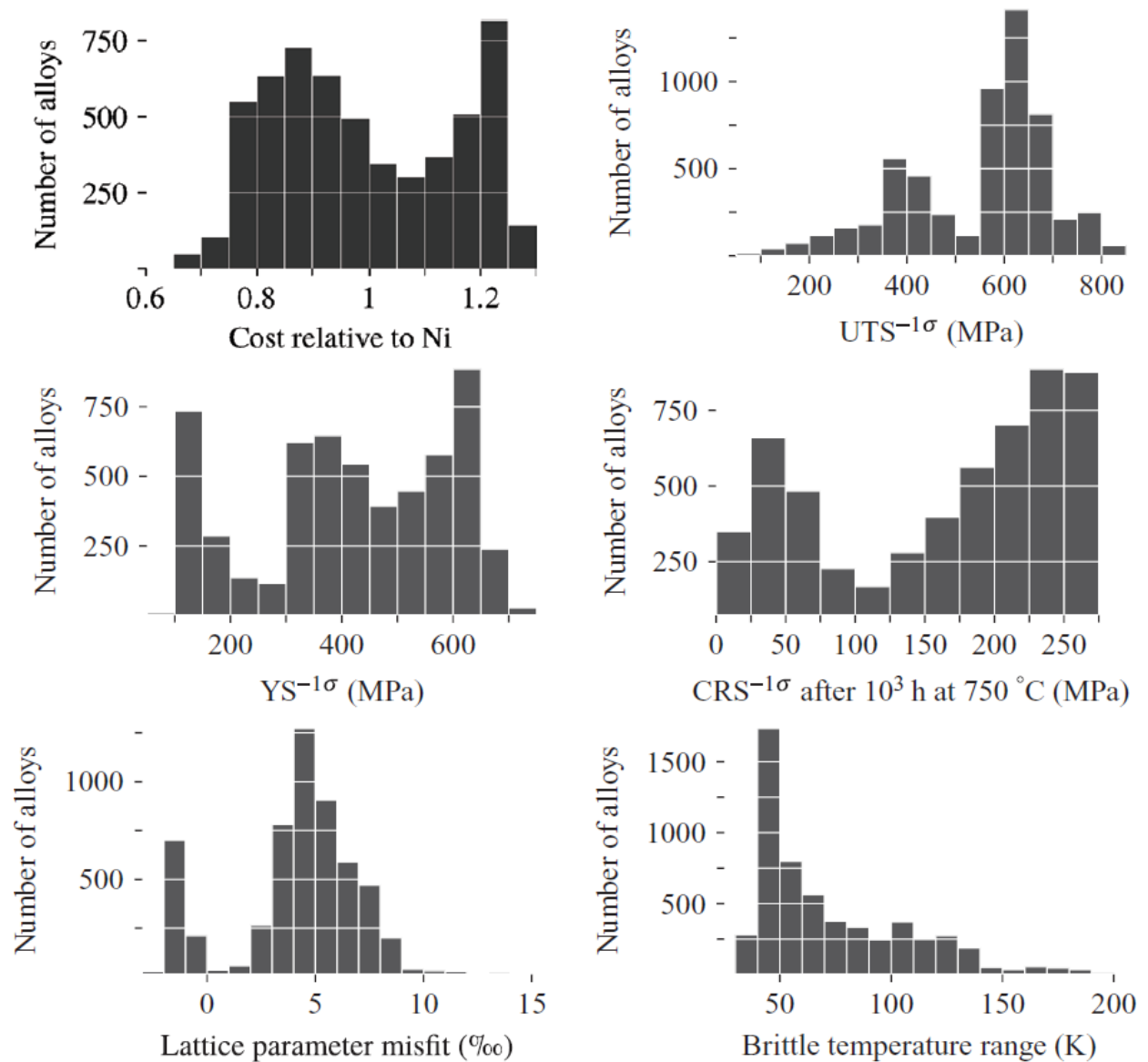


For more details and  
a 'real-world' case (6 objectives):

Edern Menou *et al* 2016

*Modelling Simul. Mater. Sci. Eng.*

24 055001



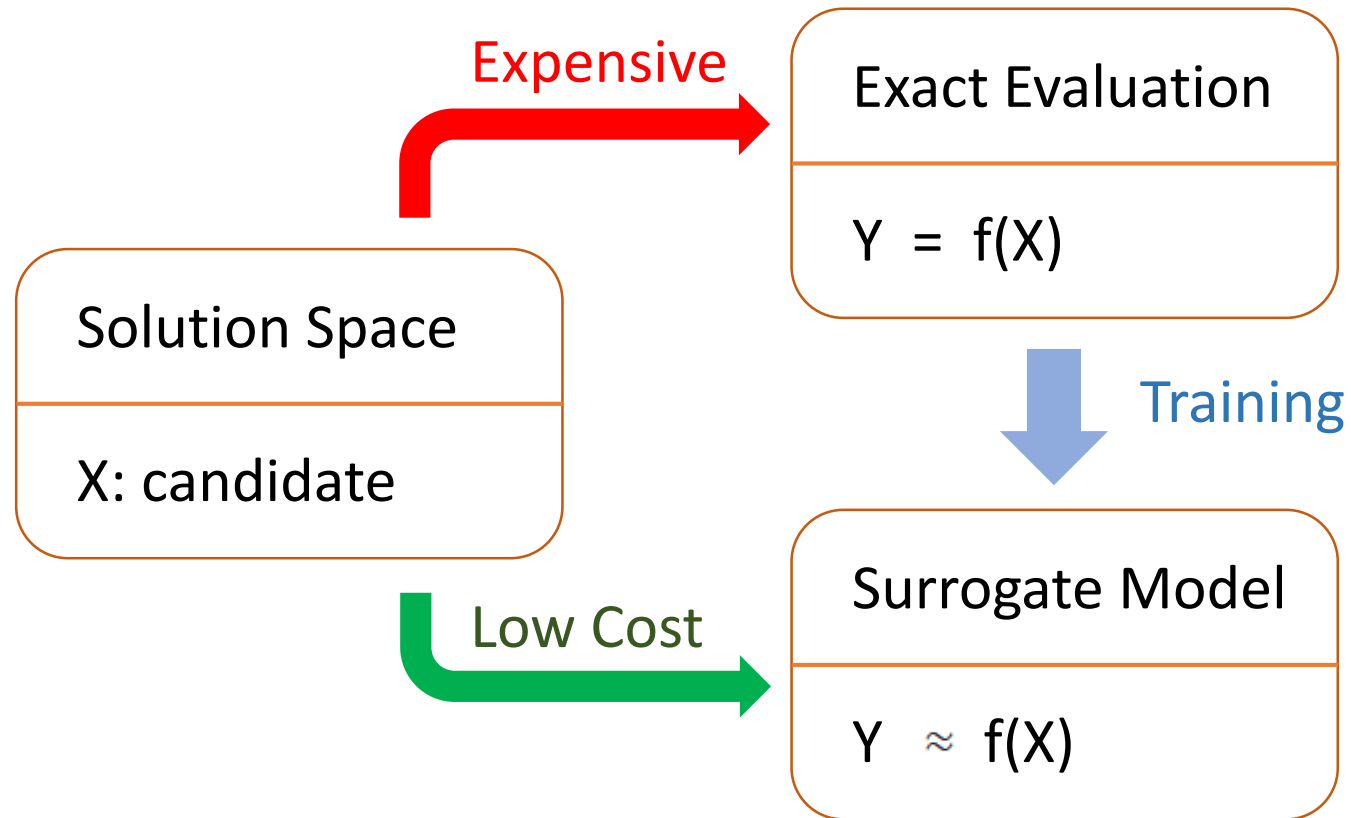
# 3. Bayesian Optimization

# Bayesian Optimization

CMO works well, but the exploration of the decision space can be very time consuming  
(e.g. thermodynamic properties of alloys)

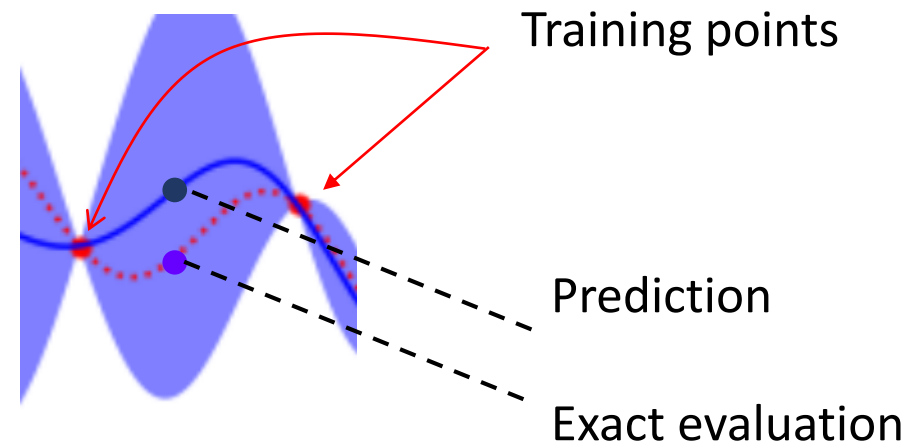
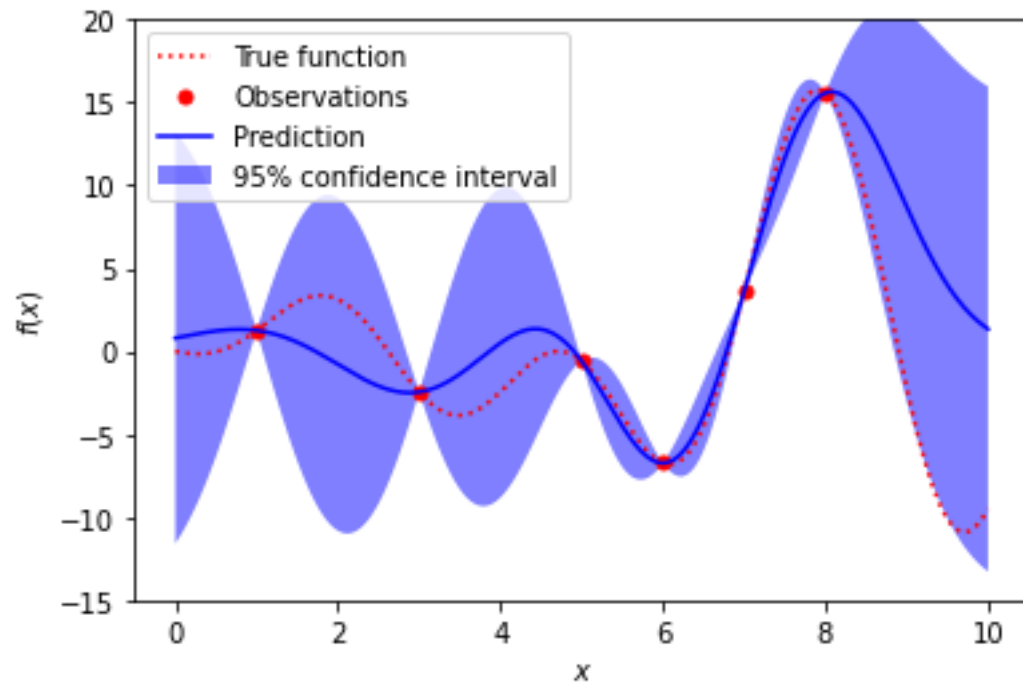
⇒ Introduction of a surrogate model

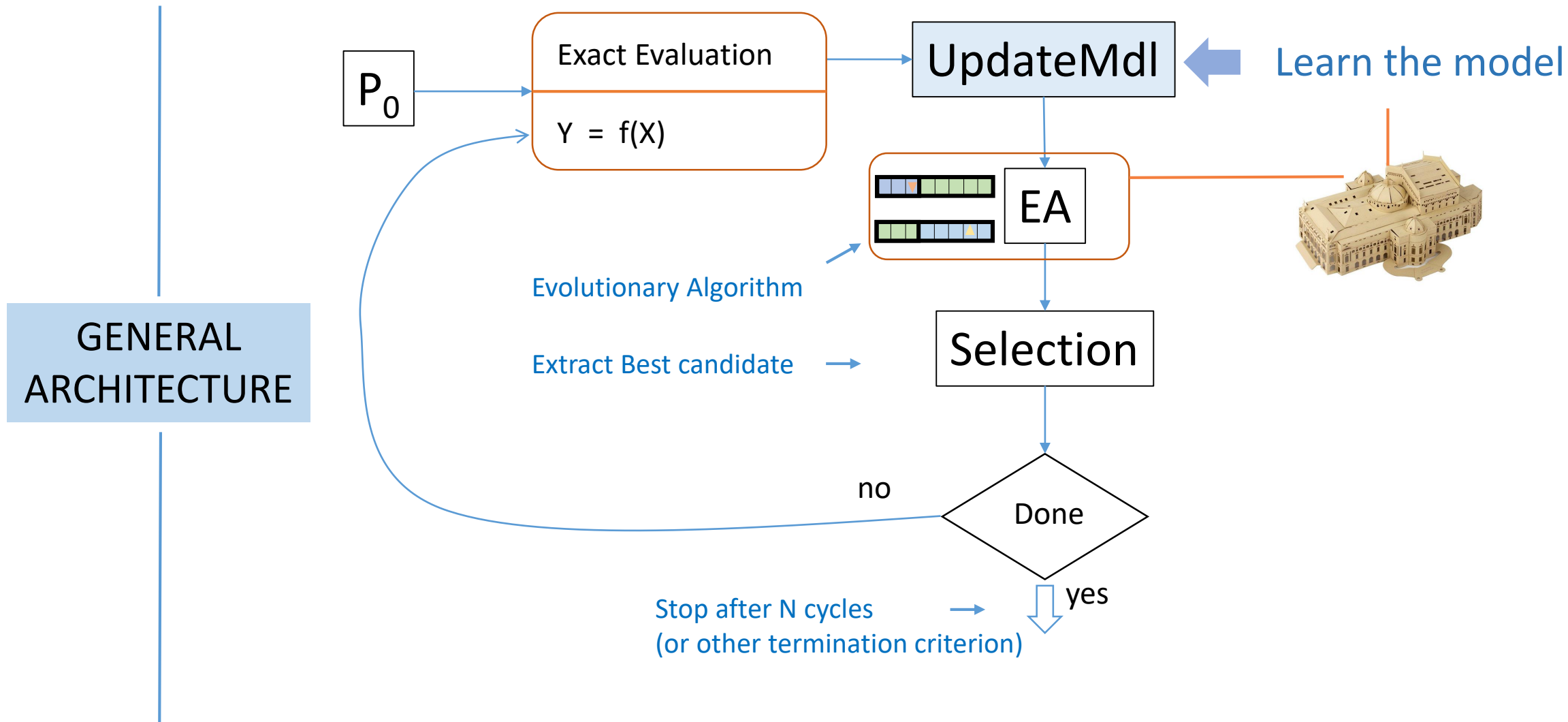
# Surrogate Model





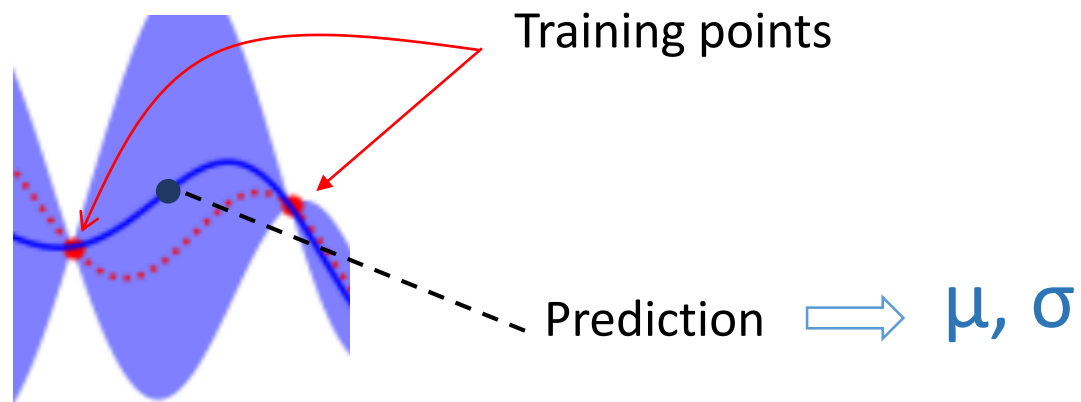
# Gaussian Process Regression (Kriging)





# Acquisition Functions

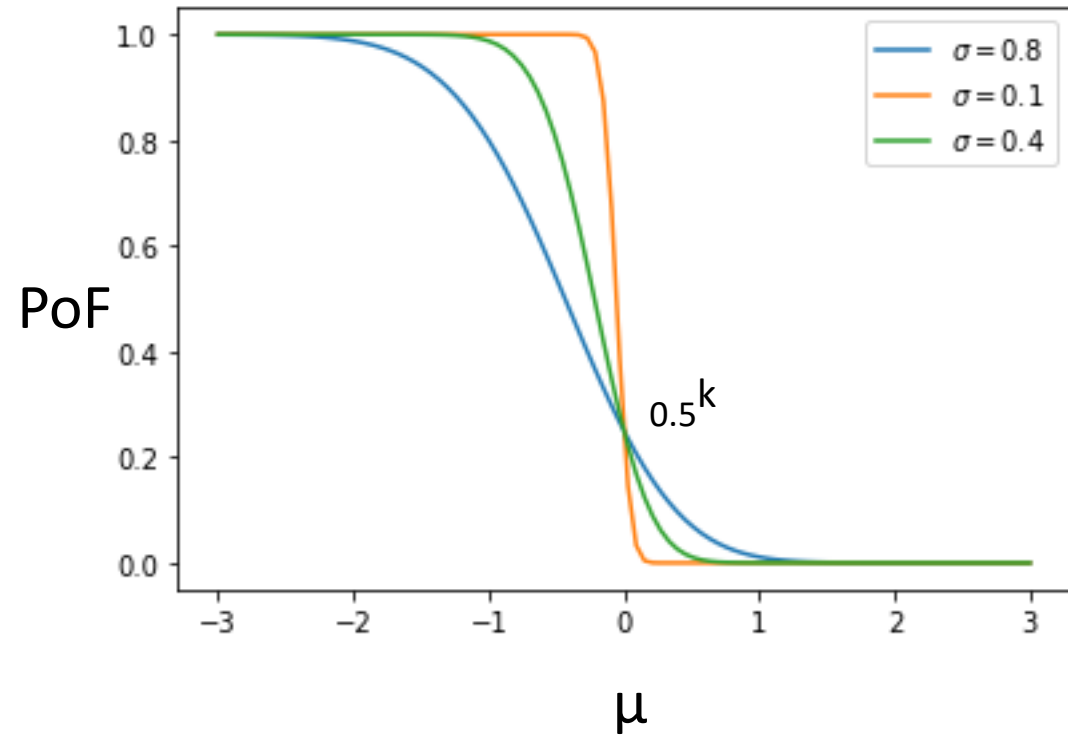
evaluate the usefulness of design points for achieving objectives/constraints



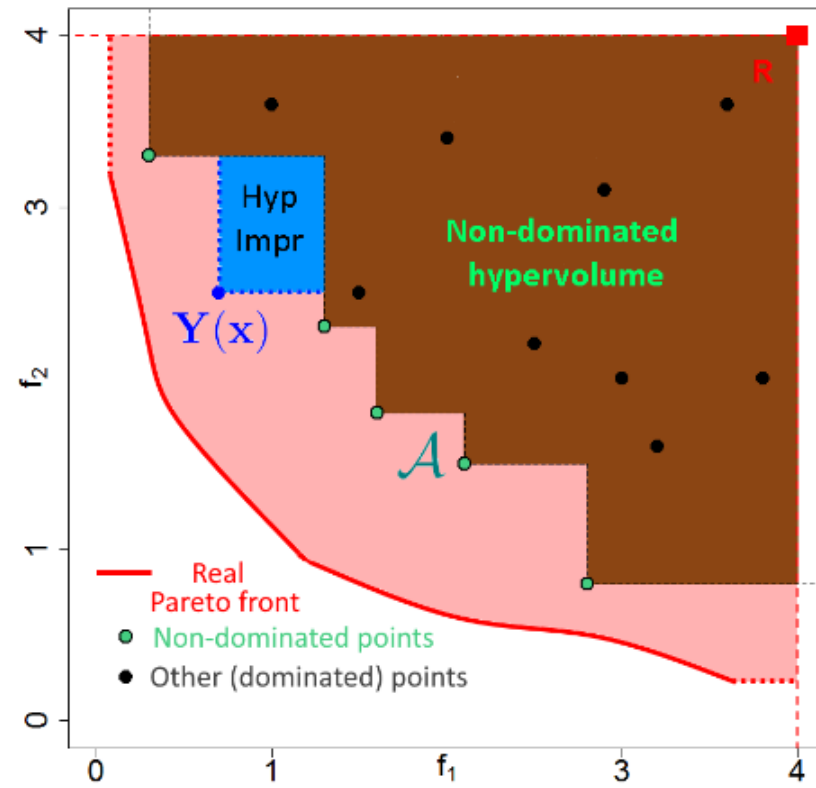
What are the best candidates in current EA population ?

# Probability of Feasibility (PoF)

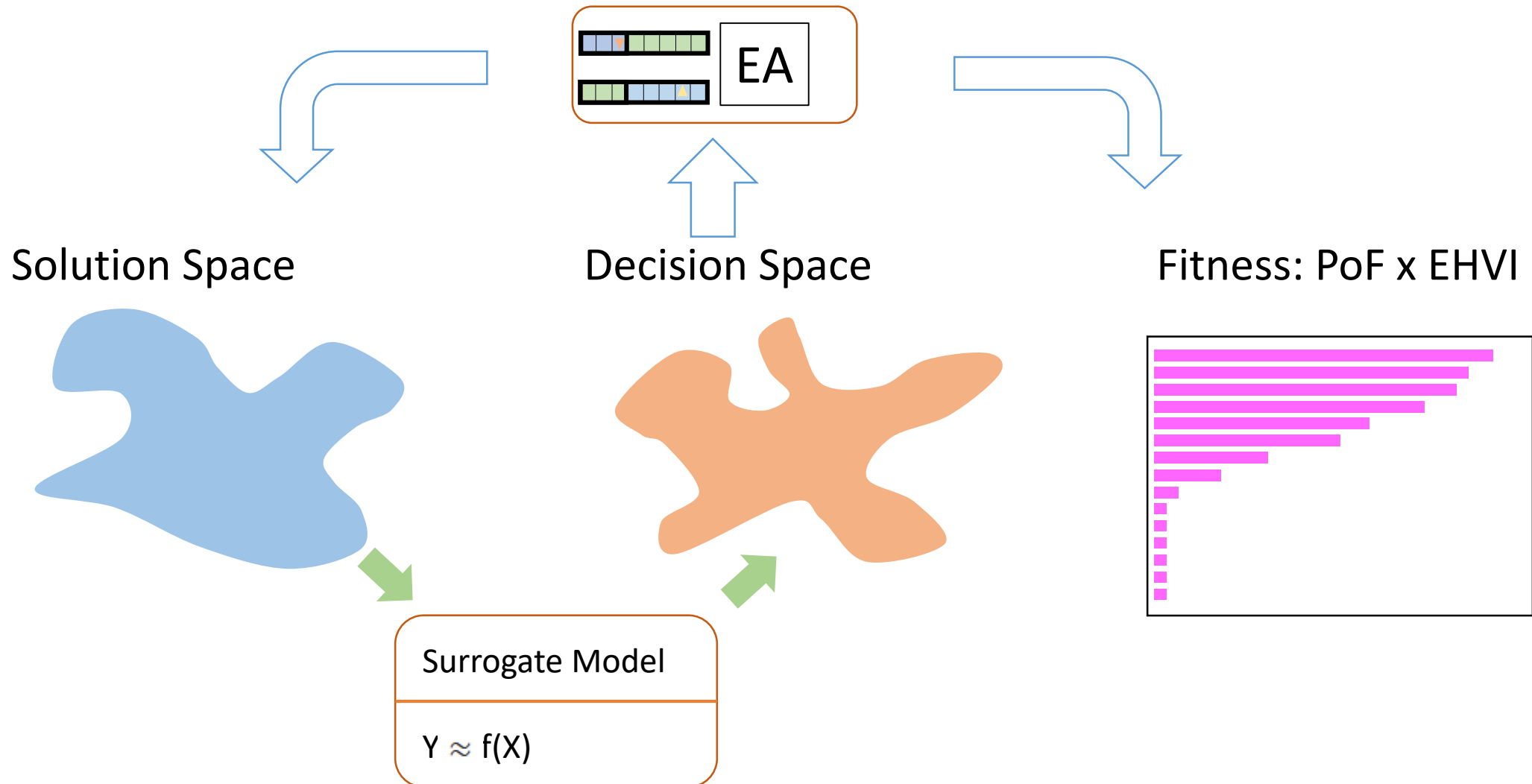
Given  $k$  constraints,  
Knowing  $k$  couples  $(\mu, \sigma)$ ,  
What is PoF ?



# EHVI



# Data flow



# Illustrative Example

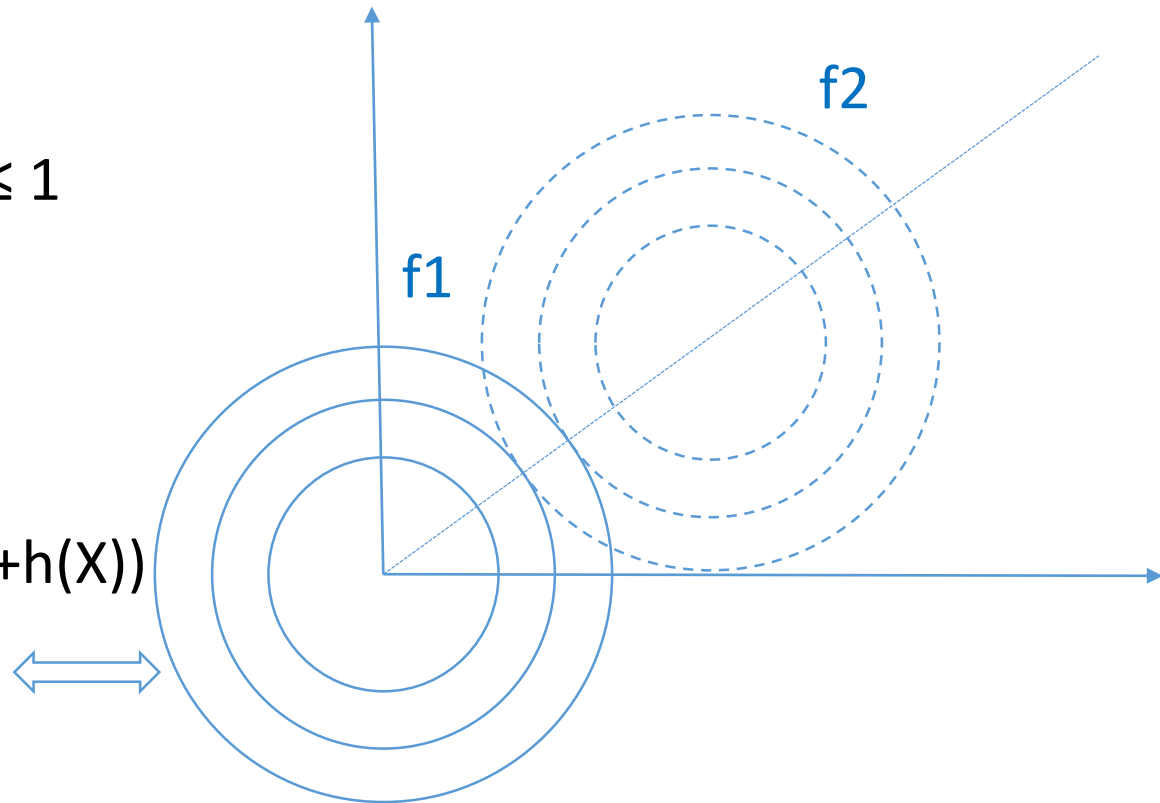
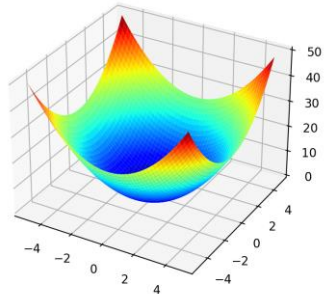
**Minimize:**

$$X = (x_1, x_2, x_3, x_4, x_5, x_6), 0 \leq x_i \leq 1$$

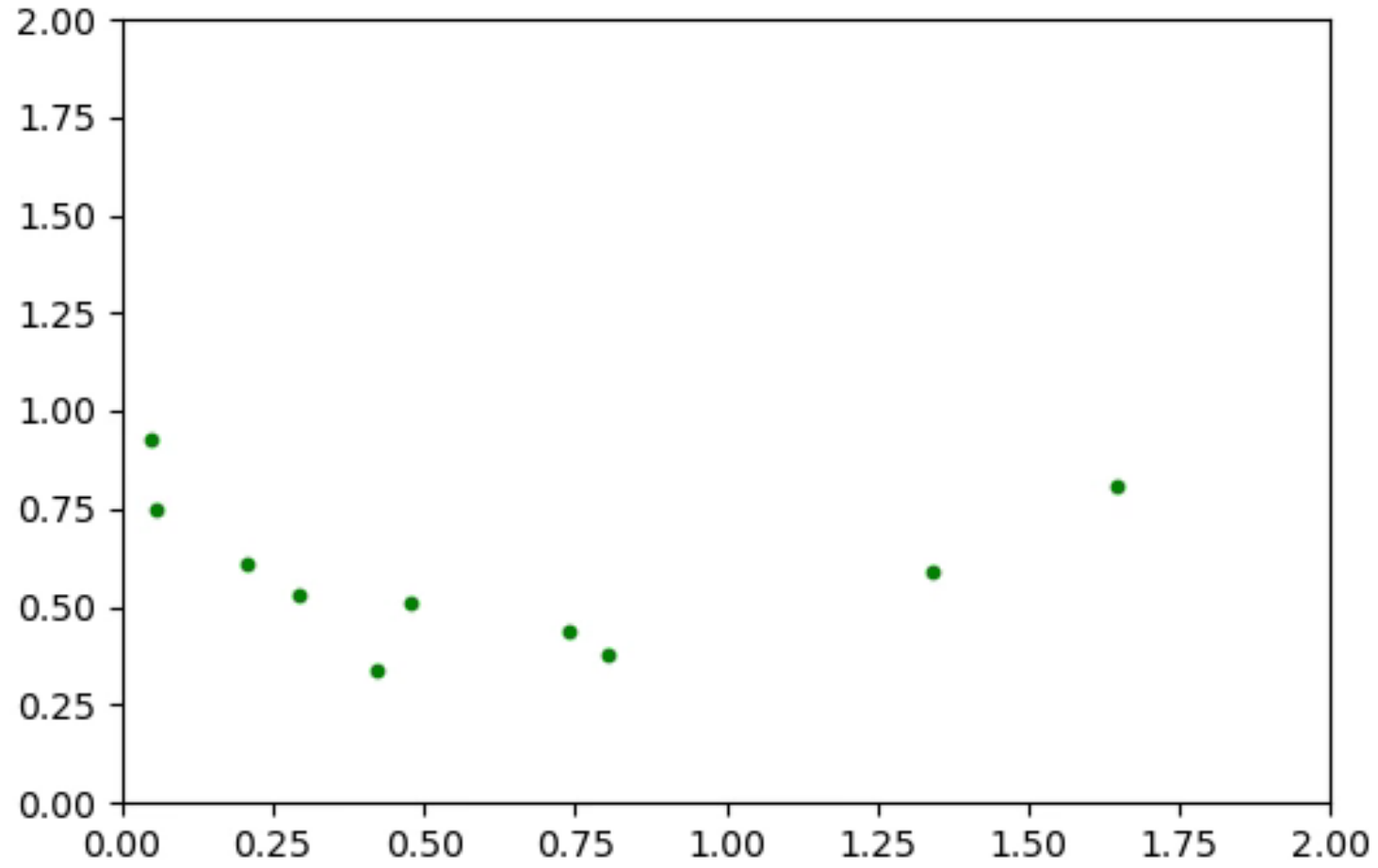
$$h(X) = 10.(x_4^2 + x_5^2 + x_6^2)$$

$$f_1(X) = (2x_1^2 + 2x_2^2)(1+h(X))$$

$$f_2(X) = (2(x_1 - 0.5)^2 + 2(x_2 - 0.5)^2)(1+h(X))$$



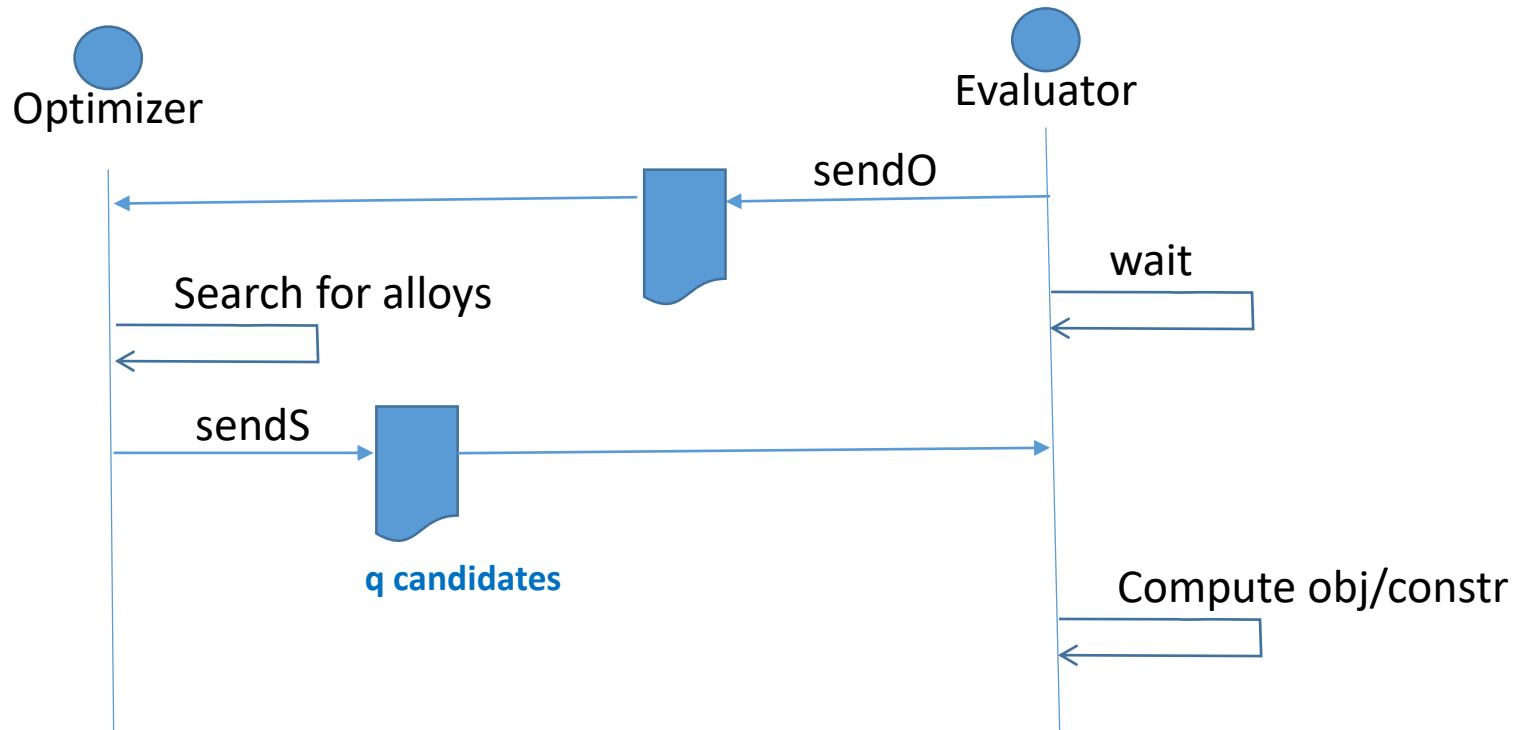
## Bayesian Optimization



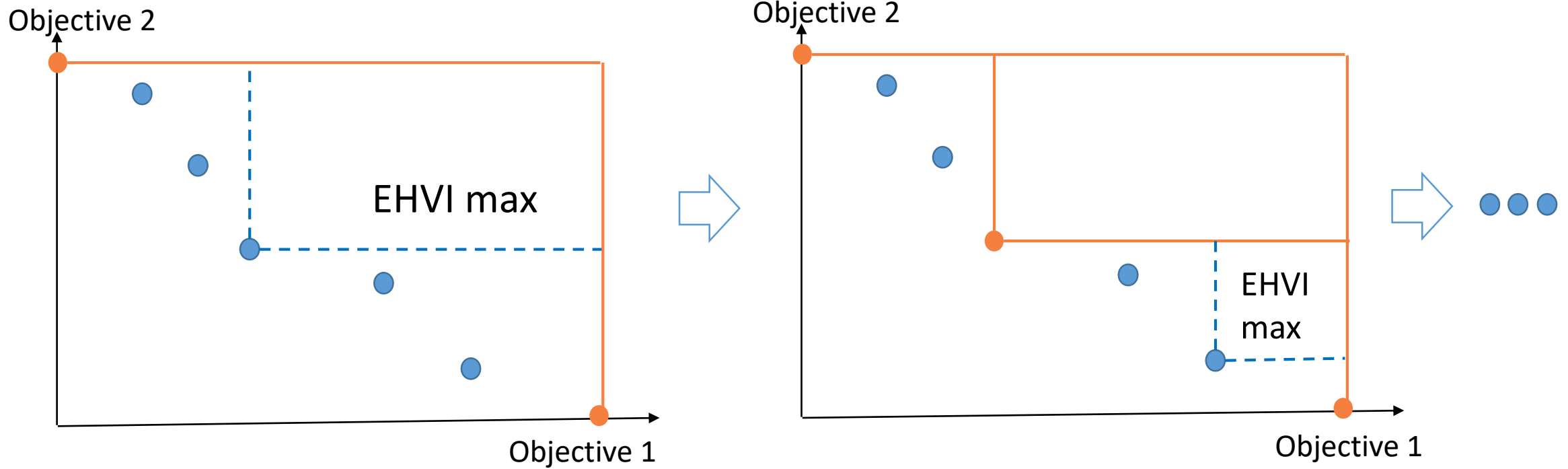


# Batch Bayesian Optimization

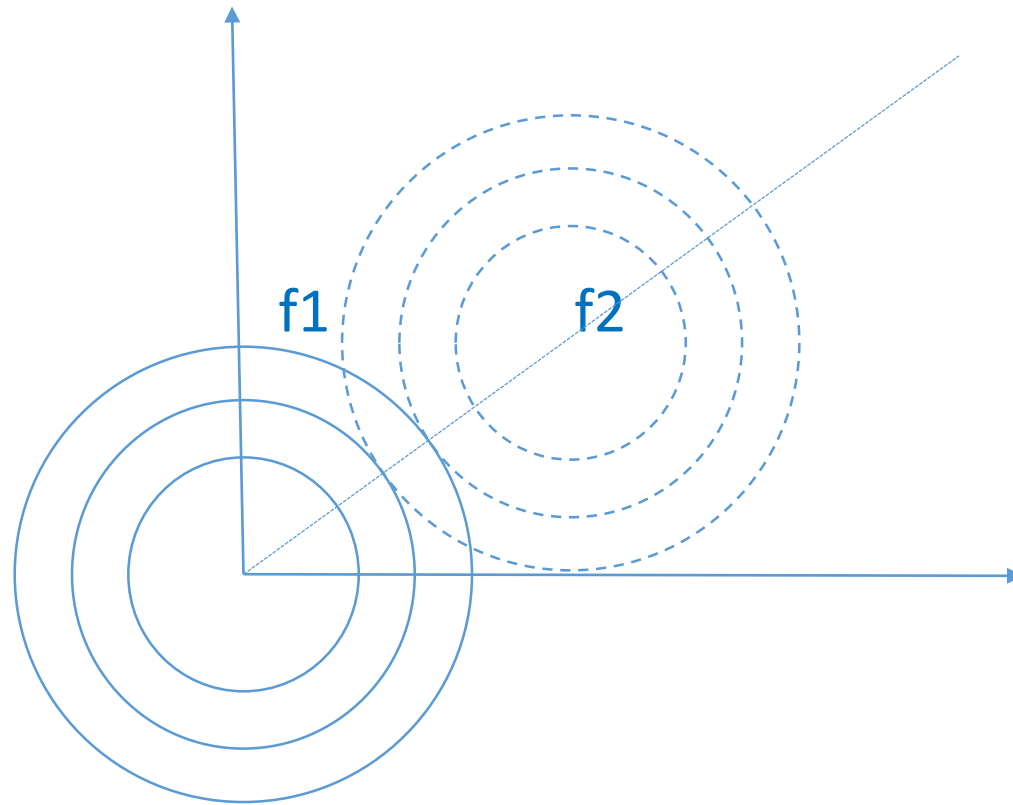
Extract  $q$  candidate solutions instead of a unique one at each iteration



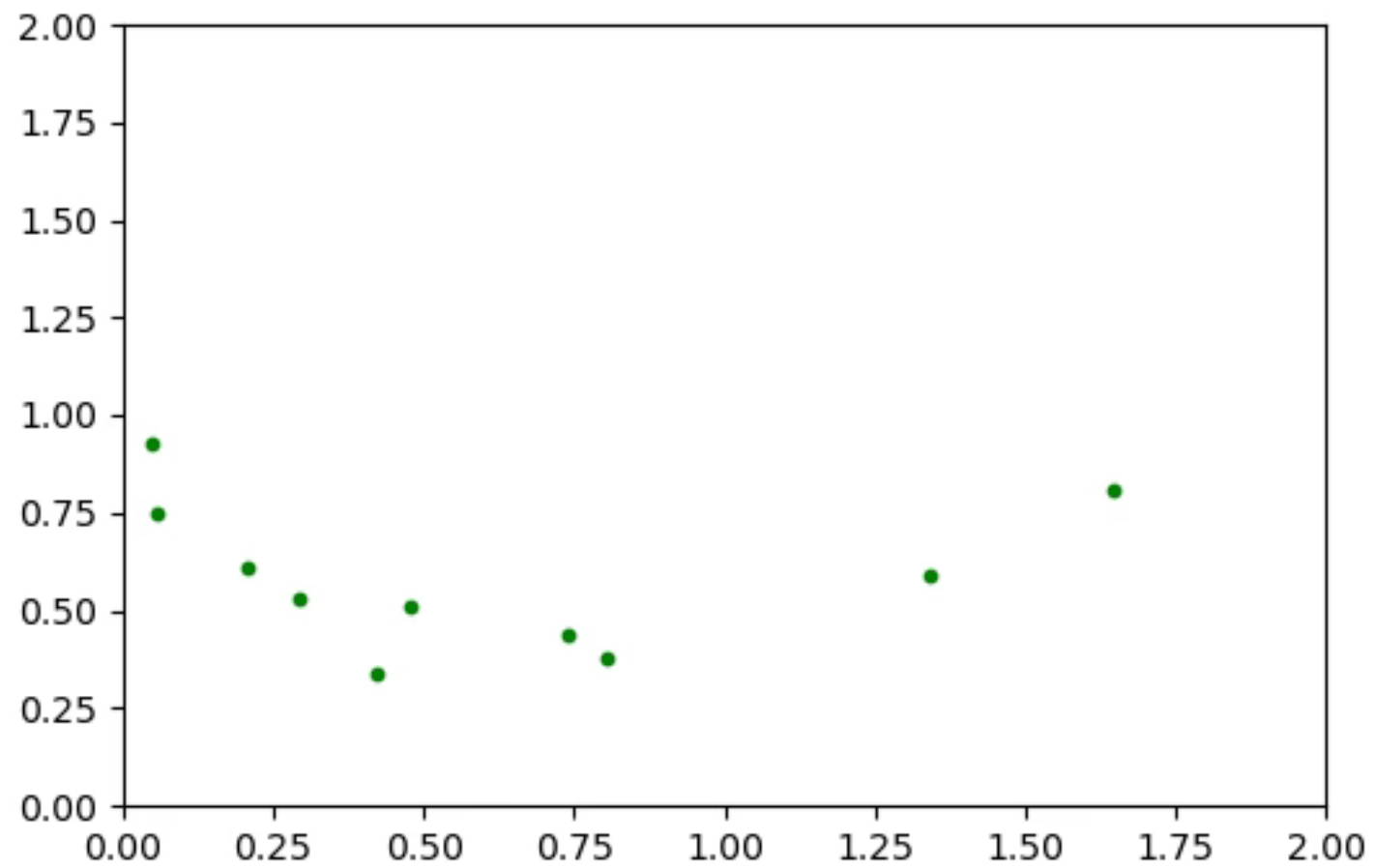
# A simple technique: Kriging Believer



# Illustrative Example



## Batch Bayesian Optimization



# Conclusion

- Optimization is a major issue in many fields of activity
- classical trial-and-error alloy development can be ineffective
- exploration of a search space of billions of alloys is challenging
- Handling multiple constraints and many objectives.
- Bayesian Optimization techniques reduce the computational cost.
- multi-criteria decision analysis: choosing an alloy among several thousand Pareto-optimal ones.